



IDEAL FOR FINDING BOTH
BIG AND SMALL LEAKS

# Fast, Simple and Cost Effective Industrial Leak Detection and Leak Testing

The Sensistor ISH2000 is a robust instrument for professional leak detection. The unique method involving the use of inexpensive forming gas (5 % hydrogen and 95 % nitrogen) as tracer gas combines unmatched measuring properties with user-friendly technology, low costs and minimal service requirements. This makes Sensistor ISH2000 the best option for a wide range of production and maintenance applications, especially for finding leaks of a size that would leak liquids such as water, fuel and oils, or in environments with occasional large leaks.

With its unique tolerance to high gas concentrations, the Sensistor ISH2000 is superior in precisely pinpointing leak location, irrespective of leak size.

INFICON provides a range of detectors, probes and instruments for tracer gas filling and fixture control that make it quick and simple to build tailor-made stations for leak testing and leak detection. For many applications, you do not even need to make any adjustments – it is simply a matter of pressing the start button on the Sensistor ISH2000 to start locating leaks.



## FLEXIBLE AND VERSATILE FOR EVERY TEST ENVIRONMENT

The Sensistor ISH2000 is a stationary, mains connected instrument for rapid leak detection in a multitude of environments. The model is delivered with the P50 hand probe for exact measurement and locating of leaks.



### PERFECT FOR AUTOMATIC LEAK TESTING

The Sensistor ISH2000P has the same functions as the desktop model, but is designed for panel mounting into fully or semi-automatic systems for leak testing and leak detection.



#### BATTERY POWERED AND TOUGH – FOR ROUGH ENVIRONMENTS

The Sensistor ISH2000C is portable and battery powered for maximum freedom in leak detection processes. With the battery charger connected, this model functions just as well as a stationary instrument.



#### **ACCESSORIES**

There are plenty of ways to increase your application area with the broad range of ISH2000 accessories.



#### **AP29ECO SAMPLING PROBE**

For automatic leak testing of entire products or parts of products.



#### **AP55 SNIFFER PROBE**

For fast manual leak location in hard-to-reach places.



#### **AP57 COUNTER FLOW PROBE**

Provides a protective air curtain against a high background level of tracer gas.



high background levels of tracer gas. Simply push a button to eliminate background disturbance.

intelligence facilitates the operator's control of the instrument.



#### **P50 FLEX HAND PROBE**

With a flexible neck. Facilitates leak detection in hard-to-reach places.



#### **TGF10 TRACER GAS FILLER**

For controlled filling and evacuation of tracer gas in the test object.



#### **SENSISTOR ILS500 LEAK TESTING SYSTEM**

For advanced control in automated systems.



#### **H65 INSERT SENSOR**

Replaces the standard hand probe in automated tests.



#### **C21 PROBE CABLES**

In lengths of 3, 6 and 9 meters (9.8, 19.6 and 29.5 ft.) for a variety of test situations.



#### REFERENCE LEAKS

For calibration and function tests of the Sensistor ISH2000.

#### **APPLICATIONS**

The Sensistor ISH2000 Hydrogen Leak Detector is the ideal instrument for finding typical liquid leaks. It is also the best choice in environments where large leaks occur occasionally. The combination of inexpensive tracer gas, flexible testing procedures and high reliability makes Sensistor ISH2000 the optimal system solution for a variety of demanding applications.



#### **AUTOMOTIVE**

Ensuring that fuel tanks, AC systems, oil pipes, gearboxes and light fittings are absolutely tight demands fast and efficient leak testing. The Sensistor method achieves high sensitivity and short cycle times.

- Simple leak location without using fluids
- Higher sensitivity than pressure-decay measurement
- The testing is unaffected by temperature variations
- The test method can be automated
- NIST traceability
- Accurate leak size measurements

#### **AEROSPACE**

Leaks in the fuel, oxygen or cooling systems often result in long and unpredictable repair times. The Sensistor ISH2000 instrument is unparalleled in simplicity and reliability both for maintenance and assembly situations.

- Clean and dry test method
- Exact location of invisible leaks
- High sensitivity
- Inexpensive tracer gas
- Complete system for gas injection
- For explosion proof detector option please see Extrima

#### INDUSTRY

INFICON hydrogen leak detectors are used to reliably test a variety of industrial products, such as plastic containers, hoses, valves and hydraulic components. High sensitivity and flexibility make the Sensistor ISH2000 the natural choice for several industrial applications.

- High sensitivity
- Simple and accurate location of leaks
- Suitable for both automatic and manual measurement
- Inexpensive tracer gas
- Accurate leak size measurements

#### **PACKAGING**

The Sensistor ISH2000 opens the door to a completely dry test method that can easily be adapted, automatically or manually, to both flexible and hard packaging material. The tracer gas contains the approved packaging gases hydrogen (E 949) and nitrogen (E 941), which live up to the demands of the foods industry.

- Special model ISH2000 HySpeed for up to 4 tests per second
- Exact detection of the position of the leak
- Higher sensitivity than conventional methods

#### RAC

Leak testing using tracer gas is a standard procedure in the manufacture of white goods and air conditioning units. The dissemination capacity of hydrogen minimizes the risk of the detector being "blinded" in the event of major leaks.

- Inexpensive tracer gas
- Maintenance-free test equipment
- < 0.5 g/y equivalent refrigerant sensitivity (<0.02 oz/year for USA)</li>
- No risk of the measurement probe becoming clogged

#### **MEDICAL**

High demands on quality control make the Sensistor ISH2000 an attractive solution for leak testing implants, blood pumps, fluid bags, catheters and other types of consumables. The test method is completely dry and the tracer gas does not affect the material tested in any way.

- Higher sensitivity than pressure decay measurement
- Not affected by elastomeric creep
- Exact detection of the position of the leak
- Accurate leak size measurements

#### **PROCESS**

Extremely high demands on tightness are often made in the process industry. Pipe systems, valves and containers, hydrogen-cooled generators and fuel cells are just some examples. In the context of both production and service, hydrogen leak detection provides a fast and reliable method for tightness control and leak detection.

- Leak detection with portable equipment
- High sensitivity
- Superior method to bubble testing
- For explosion proof detector option please see Extrima

SPECIFICATIONS	
Minimum detectable leak rate Detection Mode with P50 standard probe Analysis Mode with P50 standard probe	$1 \times 10^{-7}$ mbarl/s or cc/s with 5% H <sub>2</sub> 0.5 ppm H <sub>2</sub> ; $5 \times 10^{-7}$ mbarl/s or cc/s with 5% H <sub>2</sub>
Start time	1 Minute
Calibration	External reference leak or calibration gas
Operating time (Sensistor ISH2000C)	>9h at 20° C
Charging time (Sensistor ISH2000C)	<7h at 20° C
Inputs / Outputs	25 pin, D-Sub with status signals 24V DC / 0.5A 9 pin, D-Sub with RS232 Probe connector (Sensistor ISH2000P)
Maintenance	Maintenance-free
Power supply Sensistor ISH2000 Sensistor ISH2000P Sensistor ISH2000C	100 – 240V AC, 50/60 Hz, 2 A 24V DC, 3 A Internal, rechargeable battery* (Li-lon)
Dimensions (W x H x D) Sensistor ISH2000 Sensistor ISH2000P Sensistor ISH2000C	275 x 155 x 170 mm (11 x 6 x 7 inch) 275 x 140 x 75 mm (11 x 6 x 3 inch) 275 x 190 x 170 mm (11 x 7 x 7 inch)
Weight Sensistor ISH2000 Sensistor ISH2000P Sensistor ISH2000C	3.9 kg (8.6 lb) excl. probe and probe cable 1.8 kg (4.0 lb) 4.0 kg (8.8 lb) excl. probe and probe cable

 $<sup>^{\</sup>star}$  Charged using adapter supplied, 100-240 V, 50/60 Hz, 0.3 A

ORDERING INFORMATION	
Part no.	
590-750	
590-760	
590-770	
590-780	
590-790	
590-920	
590-035 (3cc/sec sample flow) 590-036 (1cc/sec sample flow)	
590-550	
590-555	
590-557	
see separate data sheet	
590-161 (3m, 9.8 ft) 590-175 (6m, 19.6 ft) 590-165 (9m, 29.5 ft)	
590-250	
see separate data sheet	
590-820	