

Leak Detection Catalog 2020-2021

Leak Detectors and Accessories





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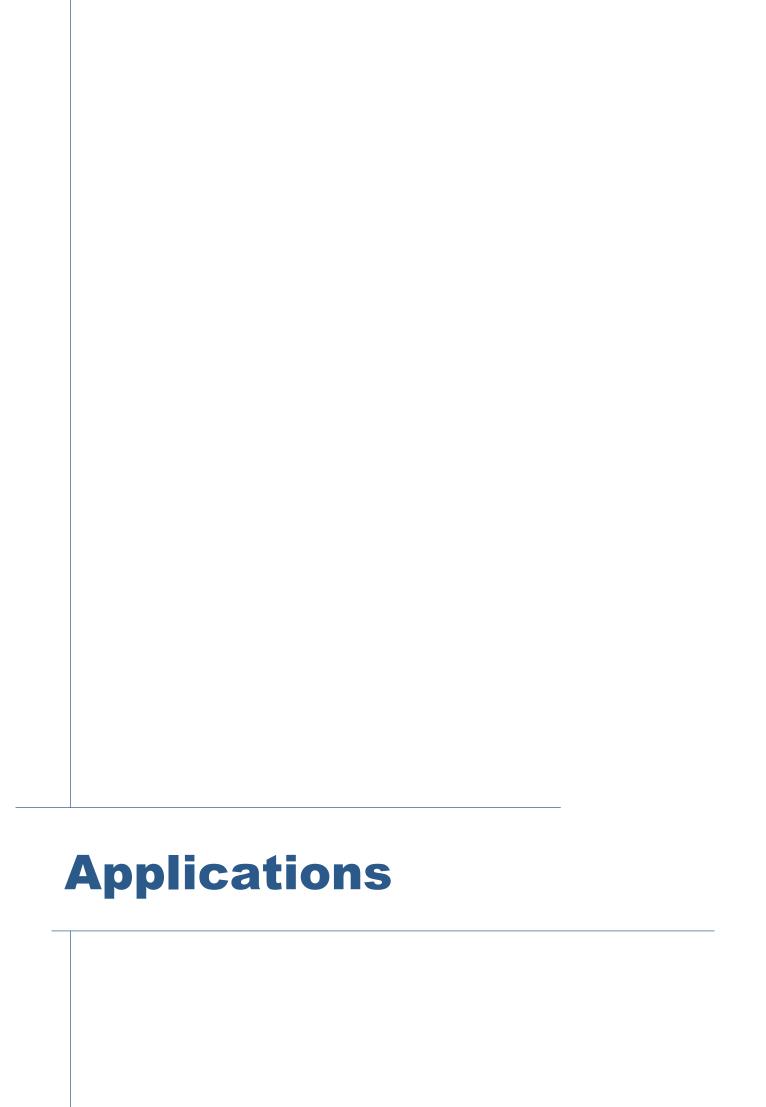


ACCESSORIES

Test Leaks

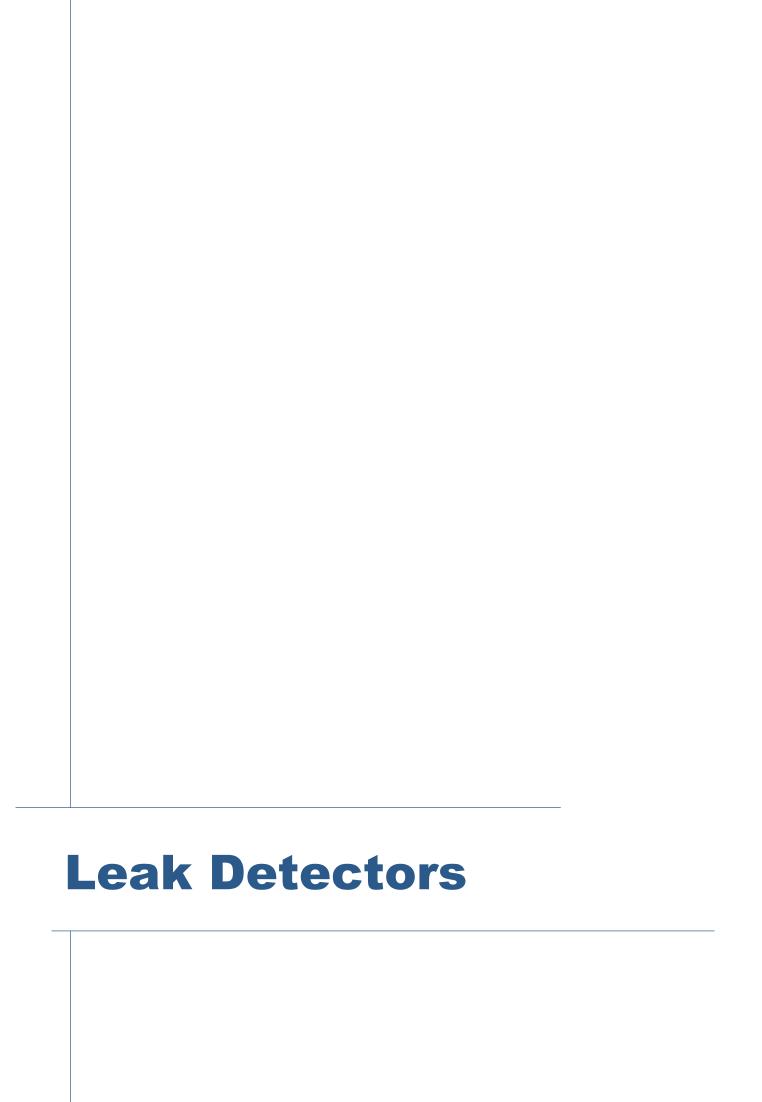
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	ELT3000	XL3000flex	Protec P3000 (XL)	Sensistor Sentrac	Sensistor ISH / ILS	EXTRIMA	Sensistor XRS9012	Ecotec E3000	Ecotec E3000A	HLD6000	UL3000 & UL1000 Series	UL5000	LDS3000AQ	UL1000	LDS3000	Modul1000	T-Guard 2.0	Contura S400 /S600	Pernicka 700H	IRwin	D-Tek Stratus
APPLICATIONS																					
Semiconductor production	✓							✓			✓	✓							✓		
Automotive industry		✓	✓	✓	✓			✓		✓			✓	✓	✓	✓	✓		✓	✓	
Aircraft industry				✓	✓	✓			✓												
Air conditioning		✓	✓	✓	✓		✓	✓		✓			✓	✓	✓	✓					✓
Refrigeration		✓	✓	✓	✓		✓	✓		✓			✓	✓	✓	✓	✓				✓
Systems engineering				✓	✓								✓		✓	✓	✓				
Public utilities						✓	✓													✓	
Food packaging																		✓			
Garage service																					✓



Leak Detectors

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Leak Detectors for Battery Cells

ELT3000

Sensitivity, reliability and innovation – the modular ELT3000 system sets a new benchmark for battery leak testing. Lithium-ion batteries are used in a wide range of emerging technologies including prismatic cells, round cells, and pouch cells. The latter are used in many industries, for example by smartphone and tablet manufacturers or in the booming industry for e-mobility.

With the ELT3000, INFICON offers a unique test system for battery cells that helps you comply with the ISO 9000 standard. It is the only system that determines leakage directly, rather than indirect parameters (like pressure changes). Based on mass spectrometer technology it can find leaks 1,000 times smaller than the ones found with traditional pressure test methods. The new ELT3000 helps you to guarantee battery lifetimes of up to 10 years.



ADVANTAGES

RELIABLE LIFETIME

Leaks 1,000 times smaller than with traditional methods can be detected by the use of mass spectrometer technology allowing a battery cell lifetime of up to 10 years.

FUTURE-PROOF INVESTMENT

The ELT3000 system is well-suited for prismatic cells, round cells and pouch cells. Even if you decide to go to different cell geometries, you can continue testing with the ELT3000.

SIMPLE TO USE AND TO INTEGRATE

The easy testing procedure and the touch display make the ELT3000 simple and intuitive to use. No costly training courses are needed. The system can be fully integrated into automated production.

HIGHLY EFFICIENT

Both test chamber designs allow for simultaneous testing of several cells in one testing cycle. In combination with short cycle times, the system allows for fast throughput testing.

- Smartphone and tablet manufacturers
- E-mobility industries



ELT3000

ORDERING INFORMATION

ITEM	PART NUMBER
Basic Leak Detector	
ELT3000 (Gas Detection Unit + Control Unit) 230 V, 50 Hz	600-001
ELT3000 (Gas Detection Unit + Control Unit) 110 V, 60 Hz	600-002
Test Chambers	
TC3000S Rigid Chamber (180 mm × 180 mm × 27 mm)	600-100
TC3000L Rigid Chamber (400 mm × 210 mm × 120 mm)	600-101
FTC3000 Flexible Chamber (400 mm × 350 mm) ¹⁾	600-102
Calibration Leaks	
E-Check (DMC)	600-105
ACCESSORIES	
I/O1000 Module (input / output module)	560-310
Data cable (I/O1000 / BM1000 to ELT3000)	
2 m	560-332
5 m	560-335
10 m	560-340
BM1000 Profibus module	560-315
BM1000 PROFINET I/O module	560-316
BM1000 Device Net module	560-317
BM1000 Ethernet/IP	560-318
1) Coming agen	

¹⁾ Coming soon

SPECIFICATIONS

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Minimum detectable leak rate	1 × 10 ⁻⁶ mbar I/s (Helium equivalent leak rate)
Measurement range	Three decades
Leak rate units	mbar l/s, atm cc/s, Pa m³/s
Detection sensor	Quadrupole mass spectrometer (2 cathodes)
Time until ready for measurement	<180 s
Serial interfaces	USB 2.0; M12 (for connection I/O1000); RJ45 (network connection)
Interface via I/O1000 Modul	10 digital inputs; 8 digital outputs; RS232
Operating temperature	10° C to 40° C (50° F-104° F)
Type of protection	IP20
Dimensions Gas Detection (L × W × H)	610 × 300 × 380 mm (24 × 12 × 15 in.)
Dimensions Control Unit (L × W × H)	700 × 540 × 250 mm (27.6 × 13.7 × 6.4 in.)
Weight	65 kg (144.5 lbs)
Operating language	English, German, Korean, Chinese, Japanese

Helium Sniffer Leak Detectors

XL3000flex

The XL3000flex is a high-precision, innovative sniffer leak detector for the refrigeration, air conditioning and automotive industries. The INFICON High Flow Technology with 3,000 sccm, together with the worldwide unique mass spectrometer, guarantees the highest measuring sensitivity, even at longer distances. As a result, even with imprecise handling, leaks can be reliably detected, even if they are located in hard-toreach places. When combined with various industrystandard communication interfaces, the XL3000flex is also ideal for robotics applications.



ADVANTAGES

EXCEPTIONAL RELIABILITY

Leaks are detected reliably even when the device is used imprecisely - through the INFICON high-flow Sniffer Leak Detector with 3000 sccm.

• HIGH LEVEL OF PLANT AVAILABILITY

Thanks to the highly sensitive mass spectrometer system, downtime due to sensor contamination is virtually ruled out even at high tracer gas concentration in the production environment.

MAXIMUM PRODUCTION RELIABILITY

Our high-quality stainless-steel mass spectrometer sets new quality standards - with a 3-year warranty on the cathodes.

COST EFFICIENCY

It is possible to reduce the helium concentration or use cheaper forming gas -thanks to the highly sensitive stainless steel mass spectrometer.

APPLICATIONS

Manual or automatic leak-testing of subassemblies and during production of:

- Refrigerators
- Freezers
- Air conditioning systems
- · Vehicle air conditioning systems
- · Heating and ventilation systems
- Components for refrigeration and air conditioning systems
- Vehicle components and similar products



XL3000flex

ORDERING INFORMATION	
ITEM	PART NUMBER
XL3000flex	520-200
Sniffer line	
SL3000XL-3: 3 m length	521-011
SL3000XL-5: 5 m length	521-012
SL3000XL-10: 10 m length	521-013
SL3000XL-15: 15 m length	521-014
Adapter for external sniffer line PROTEC P3000XL	521-015
Oil/water protection tip for SL3000XL	521-016
Filter oil/water protection tip	521-017
Sniffer tip	
ST312XL	521-018
FT312XL	521-019
ST385XL	521-020
FT385XL	521-021
FT250XL	521-022
Special filter cartridge for SL3000XL (25 units)	521-023
BM1000 bus module	
Profibus	560-315
Profinet	560-316
DeviceNet	560-317
EtherNet/IP	560-318
IO1000 module	560-310

SPECIFICATIONS	
Min. detectable leak rate for helium/hydrogen	
High flow	2×10^{-6} mbar l/s
Low flow	2×10^{-7} mbar l/s
Gas flow	
High flow	3,000 sccm
Low flow	300 sccm
Response time for high flow/low flow	<1 s
Ion source	Two longlife iridium filaments coated with yttrium oxide
Run-up time	150 s
Measurable gases	Helium, hydrogen
Power rating	280 VA
Power supply demand	100-120 V(ac) 50/60 Hz
	230 V(ac) 50/60 Hz
Main fuses	2 × T6, 3 A 250 V
Type of protection	IP30
Interfaces	USB, RS232, RS485, fieldbus systems
Dimensions (L × W × H)	544 × 404 × 358 mm

Helium Sniffer Leak Detectors

Protec® P3000(XL)

INFICON Protec P3000 and Protec P3000XL helium sniffer leak detectors are specifically designed for fulltime sniffing applications in demanding production environments.

The Protec P3000 (XL) enables sustained increase in productivity and reliability in the testing of subassemblies and tests during running production. Numerous features increase its user-friendliness and make it less sensitive to careless use and operator errors. It is also fast to make the best use of your available cycle time.



ADVANTAGES

FAST AND RELIABLE

Reliable localization of even the smallest leaks, with fast response times and without faulty measurements. Even short cycle times are used optimally.

COST EFFICIENCY

The INFICON Wise Technology helium sensor does not need a vacuum, turbopump or maintenance. This lowers your operating costs and avoids downtimes.

LOW MAINTENANCE

Maintenance efforts depend on the type of the Protec P3000 Series. For setup and maintenance work, the Protec P3000RC can be connected to an external control unit, while the sniffer line display is sufficient for daily operation. The Protec P3000XL is maintenance-free.

RELIABLE LEAKAGE DETECTION

The INFICON High Flow at 3000 sccm reliably detects leakages, even in the case of imprecise handling.

COMPLETE OPERATOR GUIDANCE

The I-Guide mode can be used to define the leak positions to be checked with time sequences and repetition rates. As a result, even the most inexperienced operator can efficiently detect leakages.



Protec® P3000(XL)

APPLICATIONS

The Protec P3000(XL) is ideal for all helium sniffing applications of pressurized components that need to be leaktested.

Refrigerating/air conditioning industries

- Evaporators
- Condensers
- Valves
- Compressors
- Testing of pre-assembled air conditioning systems, heat pumps and refrigerators and freezers before filling with refrigerant

Automotive industry

- Brake lines
- Fuel lines
- Hydraulic components
- Motors
- Testing of pre-assembled air conditioning systems before filling with refrigerant



Protec® P3000(XL)

ORDERING INFORMATION

ITEM	PART NUMBER
Protec P3000 (base unit),	
230 V, 50 Hz	520-001
100/115 V, 50/60 Hz	520-002
Protec P3000XL (base unit),	
230 V, 50 Hz	520-003
100/115 V, 50/60 Hz	520-004
Remote-controlled version without display unit	
Protec P3000, RC, 230 V, 50 Hz	520-103
Protec P3000, RC, 110/115 V, 50/60 Hz	520-104
Protec P3000XL, RC, 230 V, 50 Hz	520-105
Protec P3000XL, RC, 110/115 V, 50/60 Hz	520-106
Display unit for Protec P3000RC	
Table top version	551-100
Rack version	551-101
Connecting cable for display unit	
5 m length	551-102
0.7 m length	551-103

Protec is a trademark of INFICON.

ORDERING INFORMATION

ITEM	PART NUMBER
Sniffer line for Protec P3000 with integrated display and push-buttons	
SL3000-3, 3 m length	525-001
SL3000-5, 5 m length	525-002
SL3000-10, 10 m length	525-003
SL3000-15, 15 m length	525-004
Sniffer line for Protec P3000XL with integrated display and push-buttons	
SL3000XL-3, 3 m length	521-011
SL3000XL-5, 5 m length	521-012
SL3000XL-10, 10 m length	521-013
SL3000XL-15, 15 m length	521-014
Sniffer line adapter for system integration	
for Protec P3000	525-005
for Protec P3000XL	521-015
Sniffer tips for SL3000 (Protec P3000)	
ST 312, 120 mm, rigid	12213
FT 312, 120 mm, flexible	12214
ST 200, 200 mm, rigid	12218
FT 250, 250 mm, flexible	12266
ST 385, 385 mm, rigid	12215
FT 385, 385 mm, flexible	12216
FT 600, 600 mm, flexible	12209
ST 400, 400 mm, 45° angled	12272
Sniffer tips for SL3000XL (Protec P3000XL)	
ST312XL, 120 mm, rigid	521-018
FT312XL, 120 mm, flexible	521-019
ST385XL, 385 mm, rigid	521-020
FT385XL, 385 mm, flexible	521-021
FT250XL, 250 mm, flexible	521-022



Protec® P3000(XL)

ITEM	PART NUMBER
PRO-Check test leak - optional (not included with delivery of Protec P3000)	521-001
Spare reservoir for PRO-Check	521-010
Calibrated leak with helium reservoir	
S-TL 4, leak rate range 1.0 - 1.2 × 10 ⁻⁴ mbar l/s	122 37
S-TL 5, leak rate range 2.0 - 6.0 × 10 ⁻⁵ mbar l/s	122 38
S-TL 6, leak rate range 6.0 - 8.0 × 10 ⁻⁶ mbar l/s	122 39
Holder for sniffer line SL3000(XL)	525-006
Cover for test leak port	525-007
Water protection tip for SL3000	122 46
Oil/water protection tip for SL3000XL	521-016
Replacement filter for oil/water protection tip (100x)	521-017
Special filter cartridge for SL3000XL	521-023

SPECIFICATIONS

	PROTEC P3000		PROTEC P3000 (XL)
Minimum detectable leak rate	1 × 10 ⁻⁷ mbar l/s		1 × 10 ⁻⁶ mbar l/s @ 3000 sccm
			1 × 10 ⁻⁷ mbar l/s @ 300 sccm
Measurement range	Five decades		Four decades @ 3000 sccm
			Five decades @ 300 sccm
Sensor response time		450 ms	
Response time including sniffer line	<0.7 s		
Leak rate units	mbar l/s; Pa m³/s; ppm		
Refrigerant equivalent leak rates	g/a; oz/yr; lb/yr		
Start-up time	approx. 5 min		
Dimensions (W × D × H)	610 × 265 × 370 mm (24 × 10.4 × 14.6 in.)		
Weight		27 kg (60 lb.)	
Gas flow	300 sccm		300/3,000 sccm
Ambient temperature range		+10° to 45°C	



Hydrogen Sniffer Leak Detectors

Sensistor® Sentrac

The Sensistor Sentrac Hydrogen Leak Detector is a modern leak detector for industrial use. The instrument, which uses a low-cost forming gas (5% hydrogen and 95% nitrogen) as the test gas, offers leak locating in a variety of situations both on the production and repair lines. Thanks to its unique ability to handle small and large leaks as well as high background levels of tracer gas, this leak detector is highly adaptable.

For added flexibility, the Sensistor Sentrac leak detector is available in both desktop and battery-operated models.



ADVANTAGES

• HIGHLY EFFICIENT

Detect a wide range of leaks thanks to the unique combination of high sensitivity, high selectivity, great dynamic range and fast recovery time.

Suitable for both manual and robot-assisted leak detection.

COST EFFICIENCY

Low total cost of ownership (TCO).

• SIMPLE TO USE AND TO INTEGRATE

Lightweight and easy to carry.

Intuitive interface.

Ergonomically designed.

LOW MAINTENANCE

No pump, no maintenance.



Sensistor® Sentrac

APPLICATIONS

The combination of inexpensive tracer gas, flexible testing procedures and high reliability makes Sensistor Sentrac the optimal solution for applications in production, repair lines and maintenance.

- Automotive industry
- Aerospace
- RAC
- Packaging
- Medical
- Process



Sensistor® Sentrac

ORDERING INFORMATION ITEM **PART NUMBER** 590-900 Sensistor Sentrac, desktop unit including hand probe P60 and 3 m probe cable C21 Sensistor Sentrac, portable unit including hand probe P60 and 3 m probe cable C21 590-910 **ACCESSORIES** Hand Probe P60 590-890 Hand Probe P60 Flex 590-892 Robot Probe R50 590-921 Probe tip protection caps, 50 pack 591-273 Probe tip protection caps, 500 pack 590-625 Probe tip filter, 50 pack 591-234 Tracer gas filler TGF11, for controlled filling and evacuation of tracer gas in the object Standard version 590-558 590-559 Low pressure version Sensistor ILS500 F leak detection filler 590-596 Probe cables C21 3 m (9.8 ft) 590-161 6 m (19.6 ft) 590-175 9 m (29.5 ft) 590-165 Insert sensor H65, replaces the standard hand probe in automated tests, requires a Combox 590-250 Test leaks1) on request

SPECIFICATIONS

Minimum detectable leak rate		
Detection Mode with P60 standard probe		5×10^{-7} mbar l/s or cc/s with 5% H ₂
Analysis Mode with P50 standard probe		0.5 ppm H_2 ; $5 \times 10^{-7} \text{ mbar l/s or cc/s with } 5\% \text{ H}_2$
Start time		1 min
Calibration		External test leak or calibration gas
Operating time (Sentrac portable)		12 h at 20°C (68°F)
Charging time (Sentrac portable)		6.5 h at 20°C (68°F)
Inputs/outputs		25 pin, D-Sub with following interface:
		RS232, Audio line out, Analog out, Digital 3 in/4 out, USB (Slave), SD card reader
Maintenance		Maintenance-free
Power supply	Sensistor Sentrac desktop unit	100 – 240 V(ac), 50/60 Hz, 2 A
	Sensistor Sentrac portable	Internal, rechargeable battery ¹⁾ (Li-lon)
Dimensions (W × H × D)	Sensistor Sentrac desktop unit	305 × 165 × 182 mm (12 × 6.6 × 7.2 in.)
	Sensistor Sentrac portable	$330 \times 200 \times 280$ mm (12.9 × 7.8 × 11 in.) with case
Weight	Sensistor Sentrac desktop unit	4.2 kg (9.2 lb.)
	Sensistor Sentrac portable	4.8 kg (10.5 lb.)

¹⁾ Charged, using adapter supplied, 100-240 V, 50/60 Hz, 0.3 A



590-821

Combox60 for connecting PK50, H65, R50 to Sentrac

1) Please contact us for our range of matching test leaks.

Sensistor® ISH2000

The Sensistor ISH2000 Hydrogen Leak Detector is a robust instrument for professional leak detection. It is the best choice in environments where large leaks occur occasionally. For this unique test method, a lowcost forming gas (5% hydrogen and 95% nitrogen) is used as the test gas. This allows unsurpassed measuring properties to be combined with user-friendly technology, low cost, and low maintenance. The Sensistor ISH2000 is therefore the best choice for a wide range of production and maintenance applications. It is particularly suitable for detecting leaks from which fluids such as water, fuel or oil escape. With its unique capability to handle high gas concentrations, the Sensistor ISH2000 is superior in precisely pinpointing leak location, irrespective of leak size.





ADVANTAGES

HIGHLY EFFICIENT

With its unique tolerance to high gas concentrations, the Sensistor ISH2000 is superior in precisely pinpointing leak location, irrespective of leak size.

COST EFFICIENCY

The unique method involving the use of inexpensive forming gas (5 % hydrogen and 95 % nitrogen) as tracer gas combines unmatched measuring properties with user-friendly technology and low costs.

SIMPLE TO USE AND TO INTEGRATE

INFICON provides a range of detectors, probes and instruments for tracer gas filling and fixture control that make it quick and simple to build tailor-made stations for leak testing and leak detection. For many applications, you do not even need to make any adjustments – it is simply a matter of pressing the start button on the Sensistor ISH2000to start locating leaks...

LOW MAINTENANCE

Low maintenance effort due to minimal service requirements.

Sensistor® ISH2000

APPLICATIONS

The combination of inexpensive tracer gas, flexible testing procedures and high reliability makes Sensistor Sentrac the optimal solution for a variety of demanding applications – both in production, repair lines and maintenance.

- Industry
- Automotive industry
- Aerospace
- Packaging
- RAC
- Medical
- Process

ORDERING INFORMATION

ITEM	PART NUMBER	
Sensistor ISH2000, desktop unit, including hand probe P50	590-750	
Sensistor ISH2000P, unit for panel mounting, for full or semi-automatic leak detection	590-760	
ACCESSORIES		
Hand Probe P50	590-780	
Hand Probe P50 Flex	590-790	
Robot Probe R50	590-920	
Sampling probe AP29ECO, for automatic leak-testing		
3 cc/s sample flow	590-035	
1 cc/s sample flow	590-036	
Tracer gas filler TGF11, for controlled filling and evacuation for controlled filling and evacuation of		
tracer gas in the object	590-558	
Standard version	590-559	
Low pressure version		
Sensistor ILS500 F leak detection filler	590-596	
Probe cables C21		
3 m (9.8 ft.)	590-161	
6 m (19.6 ft.)	590-175	
9 m (29.5 ft.)	590-165	
Insert sensor H65, replaces the standard hand probe in automated tests, requires a Combox	590-250	
Test leaks ¹⁾	on request	
Combox for connecting AP29ECO, H65 to ISH2000	590-820	

¹⁾ Please contact us for our range of matching test leaks.



Sensistor® ISH2000

SPECIFICATIONS	
Start time	One min
Calibration	External test leak or calibration gas
Inputs/outputs	25 pin, D-Sub with status signals: 24 V(dc)/0.5 A
	9 pin, D-Sub with RS232 probe connector (Sensistor ISH2000P)
Maintenance	Maintenance-free
Power supply	
Sensistor ISH2000	100 – 240 V(ac), 50/60 Hz, 2 A
Sensistor ISH2000P	24 V(dc), 3 A
Dimensions (W × H × D)	
Sensistor ISH2000	275 × 155 × 170 mm (11 × 6 × 7 in.)
Sensistor ISH2000P	275 × 140 × 75 mm (11 × 6 × 3 in.)
Weight	
Sensistor ISH2000	3.9 kg (8.6 lb.) excl. probe and probe cable
Sensistor ISH2000P	1.8 kg (4.0 lb.)

Hydrogen Sniffer Leak Detectors

Sensistor® ILS500

The Sensistor ILS500 is a fully integrated leak-testing system controlling tooling, tracer gas handling, test sequencing and leak-testing—all behind an easy-to-use touch screen interface. The instrument is extremely compact but also detachable for optimal testing conditions, shorter cycle times and increased operator convenience according to the specific test situation.

Equipped with a wide range of accessories, the ILS500 meets all test requirements and offers a large variety of test possibilities. It is available in Standard, High Pressure and Filler version.

The Filler version excludes the Hydrogen Detector and can be used in combination with other INFICON gas detectors.



ADVANTAGES

- Fully integrated leak-testing system: includes gas handling, tooling control and leak detection
- Fast test procedure set up: guided installation on touch screen
- Reliable leak detection: highly selective and sensitive hydrogen sensor
- Fast sensor reaction, fast recovery: for fast testing and short cycle times
- Includes gross leak test prior to tracer gas test
- · Available with dual probe function to enable manual leak-locating after automatic chamber test
- Simple user interface: easy to learn and operate
- Easy service and sensor change: for minimum down time
- Detachable components: for optimum performance and operator ergonomics
- · Quick commissioning of test system with standard components
- Less operator dependence: full control over all test steps

- Automotive industry, Aerospace
- RAC, Packaging
- Medical
- Process



Sensistor® ILS500

ORDERING INFORMATION

ITEM	PART NUMBER		
Sensistor ILS500 versions, complete with hand probe P50 and 3 m probe cable C21			
Sensistor ILS500	590-570		
Sensistor ILS500 HP (High Pressure)	590-572		
Sensistor ILS500 F	590-571		
Sensistor ILS500 FHP	590-573		
ACCESSORIES			
Hand Probe P50	590-780		
Hand Probe P50 Flex	590-790		
Robot Probe R50	590-920		
Sampling probe AP29ECO, for automatic leak-testing			
3 cc/s sample flow	590-035		
1 cc/s sample flow	590-036		
No-Stop Maintenance Kit	590-680		
SPARE PARTS			
Sensor	590-292		
Probe cables C21			
3 m (9.8 ft)	590-161		
6 m (19.6 ft)	590-175		
9 m (29.5 ft)	590-165		
Insert sensor H65, replaces the standard hand probe in automated tests	590-250		
Test leaks ¹⁾	on request		

¹⁾ Please contact us for our range of matching test leaks.

Sensistor® ILS500

SPECIFICATIONS	
Minimum detectable leak rate	
Detection Mode with P50 standard probe	5×10^{-7} mbar l/s or cc/s with 5% H ₂
Analysis Mode with P50 standard probe	0.5 ppm H_2 ; $5 \times 10^{-7} \text{ mbar I/s or cc/s with } 5\% \text{ H}_2$
Start time	One min
Calibration	External test leak or calibration gas
Power supply	
Line voltage	single phase, 85-260 V(ac)/47-63 Hz
Current	A @ 100 V(ac)/0.45 A @ 230 V(ac)
Power rating	120 W max/33 W typical average
Compressed air supplies	
Pressure	0.35 - 0.7 MPa (50 - 100 psi)
Peak consumption	@ 0.6 MPa (87 psi): 240 l/min (508 SCFH)
Tracer gas supplies	
Recommended composition	5% H ₂ /95% N ₂
Pressure	0.005 - 1.0 MPa (0.72 to 145 psi)
Evacuation	, , ,
Max vacuum	-85 kPa (-12.3 psi)
Capacity	0.4 s/l to -50 kPa (-7.2 psi), 1.5 s/l to -80 kPa (-11.6 psi)
Filling capacity at 1 MPa supply	0.1 s/l to 0.1 MPa (14.5 psi), 0.5 s/l to 0.6 MPa (87 psi)
Tooling output valves	
Valve type	Normally closed, 3/2 valve, Qn 160 std l/min., Cv 0.16 USGPM/psi
Gas and air connection	Female ISO 3/8 in (ISO to NPT 3/8 in, adapters included)
Temperature	+10° to 40°C (50° to 100°F)
Humidity	85% RH (non-condensing)
Dimensions (H × W × D)	295 × 275 × 330 mm (12 × 11 × 13 in.)
Weight	17.6 kg (38.8 lb.)
Communication ports	Ethernet: RJ45; RS232: male, 9 pin, D-sub
Output capacity	Max 0.5 A/output (max 2.5 A total), 24 V(dc) logic



EXTRIMA®

The portable Extrima Ex certified hydrogen leak detector is the ultimate explosion-proof instrument for leak-testing in the toughest of environments, including hazardous locations such as Zone 0 (corresponding to Division 1). It is certified for use in Zone 0, classification Ex ia, IIC T3 with ATEX, IECEx, NEPSI and CSA certificates.

Extrima is designed to withstand rough handling in the field and has a shoulder strap for easy carrying. The ergonomically designed hand probe with a built in leak/ no leak LED indicator, together with the auto-range function and short recovery time, allows for fast homing in on suspected leak areas and exact leak pinpointing and quantification. The recommended tracer gas is a low cost standard forming gas (5% hydrogen and 95% nitrogen). It is non-flammable, non-corrosive, non-toxic and environmentally friendly.



ADVANTAGES

HIGHLY EFFICIENT

High sensitivity and fast recovery allow for efficient operation.

Robust enclosure for demanding field use.

COST EFFICIENCY

Extrima minimizes expensive downtime and reduces the average time by more than 50% for identifying, locating and repairing a leak on a fighter jet during maintenance

SIMPLE TO USE AND TO INTEGRATE

Portable, battery operated (more than 8 hours of use per charge).

Sensor change in less than a minute.

LOW MAINTENANCE

Low and easy maintenance.

- Process industry—e.g., pipe systems, valves and containers
- · Aerospace—complete fuel systems, oxygen supply and fire extinguishing systems, both in production and maintenance
- Power production—hydrogen-cooled generators and fuel cells
- Offshore

EXTRIMA®

ORDERING INFORMATION

ITEM	PART NUMBER
EXTRIMA	
Ex certified hydrogen leak detector, complete with detector, probe cable CX21 3 m (9.8 ft), hand probe with flexible neck PX57 Flex, shoulder strap, charger 100-240 V(ac), transport case, antistatic sensor caps, water-protective tape	590-600
ACCESSORIES	
Hand probe (rigid neck) PX57	590-606
Flex hand probe (flexible neck) PX57	590-607
Probe cable CX21,	
3 m (9.8 ft.)	590-260
5 m (16.4 ft.)	590-265
Antistatic Sensor Caps (50 pack)	590-270
Injection pads (10 pack)	
Small, 60 mm (2.3 in.)	590-615
Large, 150 mm (5.9 in.)	590-616
Injection fix kit	590-618
Injection panel	590-619
Complete gas injection kit	590-621
Sensor	590-292
Battery charger	591-656
Test leaks ¹⁾	on request

¹⁾ Please contact us for our range of matching test leaks.

SPECIFICATIONS

Ex classification	Ex ia IIC T3
Temperature	-20° to 50°C
Humidity	95% RH (non-condensing)
Chemical resistance	JET-fuel and most common petroleum products
IP protection type	IP67, 30 min@1m (IEC 60529)
Dimensions (H × W × D)	128 × 240 × 167 mm (5.03 × 9.44 × 6.57 in.)
Weight (hand probe excluded)	4.5 kg
Application (mines and dust excluded)	Zones 0, 1 and 2/Division 1 and 2
	(hydrogen, JET-fuel, and other T1, T2 and T3 gases)
Sensitivity	
Analysis mode	0.5 PPM - 0.2% H ₂
Leak detection mode	5 × 10 ⁻⁷ cc/s (using 5% H ₂ tracer gas)
Battery capacity	Up to 8 h (full charge)



Sensistor® XRS9012

The Sensistor XRS9012 Hydrogen Leak Detector is a fast, reliable and robust instrument for utilities leak detection such as telecom cables and water pipes. The Sensistor XRS9012 offers a highly sensitive and flexible leak detection system in a heavy-duty, smart and ergonomically designed package. For leak detection, a low-cost forming gas (5% hydrogen and 95% nitrogen) is used as the test gas. This unique test method combines unsurpassed localization properties with user-friendly technology, low cost, and low maintenance.



ADVANTAGES

HIGHLY EFFICIENT

Quick detection through high and adjustable sensitivity. Highly selective hydrogen sensor for reliable detection.

COST EFFICIENCY

Proven method involving the use of inexpensive forming gas (5% hydrogen and 95% nitrogen) as tracer gas.

• SIMPLE TO USE AND TO INTEGRATE

Easy to carry and handle.

Quick charging in the car (5 minutes for 20 minutes of operation).

LOW MAINTENANCE

No moving parts, almost maintenance-free.

- Telephone cables—pressurized cables, buried or ducted
- · All types of gas—and water pipelines
- · Gas-filled power cables
- Gas stations
- Heating systems

Sensistor® XRS9012

ORDERING INFORMATION	
ITEM	PART NUMBER
Sensistor XRS9012	
Hydrogen Leak Detector, complete with nylon case, Probe H21, 3 m (9.8 ft.) cable, line voltage input cable, waist belt, shoulder strap, earphones and cigarette lighter cable ACCESSORIES	590-012
Hand probe H21	590-200
Hand probe extension P12	590-080
Surface probe 8612	590-040
Wheel unit M12, accessory to 8612	590-070
Ground probe 8212	590-020
Duct probe 8712	590-051
Cable C21,	
3 m (9.8 ft.)	590-161
6 m (19.6 ft.)	590-175
9 m (29.5 ft.)	590-165
Battery (order three units for complete change)	591-294
Charger	591-300
12 volt charger adapter for cigarette lighter	591-361
Earphones	591-443
SPECIFICATIONS	
Sensitivity	0.7 ppm H ₂ in air
Response time	<1 s
Warm-up time	<10 s
Outputs	10-LED bar graph indicator, speakers, earphone,
	standard 3.5 mm (1/8 in) jack, >8 ohms
Battery type	rechargeable lead batteries (gel electrolyte)
Battery capacity	13 hours at +20°C (68°F), 6 hours at -20°C (-4°F)
Maintenance	maintenance-free
Chargers	AC charger [100 – 240 V(ac)]
	car charger [9 – 15 V(dc)]
Casing	Aluminum
Protection	Waterproof (IP55)
Dimensions	250 × 120 × 85 mm (9.85 × 4.75 × 3.35 in.)
in carrying case:	260 × 220 × 95 mm (10.25 × 8.70 × 3.75 in.)
Weight	1.9 kg (4.2 lb.)
in carrying case:	2.5 kg (5.5 lb.)



Ambient temperature range

-20° to 50°C

The Ecotec E3000 leak detector brings new levels of productivity and reliability to the final testing of refrigerators, freezers, automotive air conditioners and similar products. It is specifically designed for demanding production environments. Numerous features increase its user-friendliness and make it less sensitive to careless use and operator errors. It is also fast to make the best use of your available cycle time. Innovative design and robustness keep the cost of ownership down and ensure very high up-time.







ADVANTAGES

HIGHLY EFFICIENT

Short cycle times: Thanks to high sensitivity all micro leaks can be found fast.

No cross sensitivity: IGS Mode (interfering gas suppression) ensures only leaks are detected.

Fast function check and calibration: The reference leak -ECO-Check- can be used either for function check or calibration of the E3000 at any anytime.

COST EFFICIENCY

Low total cost of ownership (TCO). All components used in the Ecotec E3000 have been chosen for high reliability and long life.

• SIMPLE TO USE AND TO INTEGRATE

The operator is free to concentrate on the sniffing process after the initial set-up, since there is no need to access the base unit. All relevant messages will appear on the probe display, and all operator commands can be entered via the two push buttons on the probe handle.

A function check can easily and quickly be made at any time with the help of the built-in ECO-Check reference leak.

Easy and comfortable access to all leak testing sites thanks to the sniffer tip ergonomic design.

LOW MAINTENANCE

Preventive maintenance can be performed with very little down time and is required very infrequently.

- · Refrigerators and freezers
- Transportation refrigeration
- · Cooling and refrigeration systems
- · Air conditioning systems
- · Water coolers
- Compressors and evaporators
- Halogen lamps
- · Gas panels



ORDERING INFORMATION

ITEM	PART NUMBER
Ecotec E3000 Multigas Leak Detector	
230 V, 50 Hz	530-001
100/115 V, 50/60 Hz	530-002
Ecotec E3000, RC version	
230 V, 50 Hz	530-103
100/115 V, 50/60 Hz	530-104
Sniffer line with integrated display and push-buttons	
SL3000-3, 3 m length	525-001
SL3000-5, 5 m length	525-002
SL3000-10, 10 m length	525-003
SL3000-15, 15 m length	525-004
Sniffer line adapter for system integration	525-005
Sniffer tips	
ST 312, 120 mm, rigid	12213
FT 312, 120 mm, flexible	12214
ST 200, 200 mm, rigid	12218
FT 250, 250 mm, flexible	12266
ST 385, 385 mm, rigid	12215
FT 385, 385 mm, flexible	12216
FT 600, 600 mm, flexible	12209
ST 500, 500 mm, 45° angled	12272
Holder for sniffer probe	525-006
ECO-Check test leak, R134a ¹⁾	531-001
External display unit for Ecotec E3000RC	
Table top version	551-100
Rack version	551-101
Connecting cable for display unit, 5 m	551-102
Test leaks for refrigerants (2-5 g/a, 0.07-0.18 oz/y)	
R134a	12220
R600a	12221
R404A	12222
R152a	12227
R407C	12228
R410A	12229
R401a	12230
R1234yf	12235
R32 (2-8 g/a, 0.07-0.24 oz/y)	12236S
R290 (7-8 g/a, 0.25-0.28 oz/y)	12231
Test leaks for H ₂ /forming gas (1.0-1.1 × 10 ⁻⁴ mbar l/s)	12322
Test leaks for refrigerants (10-14 g/a, 0.36 - 0.49 oz/yr)	
R134a (10-14 g/a, 0.36 - 0.49 oz/yr)	12240
R600a (14-18 g/a, 0.49 - 0.63 oz/yr)	12241
R404A (13-17 g/a, 0.46 - 0.60 oz/yr)	12242
R744 (CO ₂)	12275
A	

¹⁾ Optional, not included with delivery of Ecotec E3000

SPECIFICATIONS		
Minimum detectable leak rate	R134a	0.05 g/a (0.002 oz/yr)
	R600a	0.05 g/a (0.002 oz/yr)
	Helium	1 × 10 ⁻⁶ mbar l/s
Measurement range		0.05 – 999.99 g/a (0.002 – 99.999 oz/yr)
Sensor response time		0.3 s
Response time including sniffer line		0.8 s
Maximum number of simultaneously detectable gases		Four
Leak rate units		g/a; oz/yr; mbar l/s; Pa m³/s; ppm
Start-up time		<2 min
Dimensions (W × H × D)		610 × 370 × 265 mm (24 × 14.6 × 10.4 in.)
Weight		34 kg (75 lb.)
Gas flow		160 sccm
Ambient temperature range		+10 to 45°C



Ecotec® E3000A

The Ecotec E3000A multigas leak detector is the reliable and low-cost solution for testing cooling circuits in airplanes. Simpler and measurably faster than conventional leak-testing methods, the Ecotec E3000A does not require evacuation. It simply "sniffs" for refrigerant leaks while the system is in use, reducing downtime and waste.

It comes with a library of more than 100 detectable gases including all refrigerants and heat transfer fluids used in Airbus airplanes as well as many other commonly used gases.

The Ecotec E3000A is officially recommended for use in the A340.



ADVANTAGES

HIGHLY EFFICIENT

Short cycle times: Thanks to high sensitivity all micro leaks can be found fast.

No cross sensitivity: IGS Mode (interfering gas suppression) ensures only leaks are detected.

Fast function check and calibration: The reference leak -ECO-Check- can be used either for function check or calibration of the E3000 at any anytime.

COST EFFICIENCY

Low total cost of ownership (TCO). All components used in the Ecotec E3000 have been chosen for high reliability and long life.

SIMPLE TO USE AND TO INTEGRATE

The operator is free to concentrate on the sniffing process after the initial set-up, since there is no need to access the base unit. All relevant messages will appear on the probe display, and all operator commands can be entered via the two push buttons on the probe handle.

A function check can easily and quickly be made at any time with the help of the built-in ECO-Check reference leak.

Easy and comfortable access to all leak testing sites thanks to the sniffer tip ergonomic design.

LOW MAINTENANCE

Preventive maintenance can be performed with very little down time and is required very infrequently.

APPLICATIONS

Leak-testing of

- Galley systems
- Transfer lines
- Main chiller system
- · Air conditioning system and Fire extinguishing system

Ecotec® E3000A

ORDERING INFORMATION

ITEM	PART NUMBER
Ecotec E3000A including:	
5 m sniffer line, power plug adapter for all major regions, 120 mm rigid sniffer tip, 385 mm flexible sniffer tip, built-in ECO-Check test leak, transportation case	
230 V, 50 Hz	530-101
100/115 V, 50/60 Hz	530-102

SPECIFICATIONS	
Minimum detectable leak rate	0.05 g/a (0.02 oz/yr)
Measurement range	0.5 – 50 g/a (0.02 – 1.76 oz/yr)
Response time	<1 s
Leak rate units	g/a; oz/yr; lb/yr; mbar l/s; Pa m³/s
Start-up time	<2 min
Max. no. of gases detected simultaneously	Four
Interfaces	RS232
Dimensions	580 × 260 × 350 mm (22.8 × 12.2 × 13.8 in.)
Weight	34 kg (75 lb.)
Gas flow	160 sccm
Ambient temperature range	+10 to 45°C
Software available in	English, German, Spanish, French, Italian, Portuguese, Chinese, Japanese (Katakana)
Warranty	Two years



HLD6000

INFICON is taking a further step toward leak detection at the highest level with the HLD6000 refrigerant leak detector. It is setting new standards in user-friendly handling, reproducibility of measuring results and integration into local networks.

The newly developed, slim and ergonomically shaped sniffer line allows for more efficient leak detection. Furthermore, with its intuitive touchscreen display, the HLD6000 is even easier to operate than its predecessor the HLD5000. The HLD6000 also delivers the maximum in communication diversity. A USB interface as well as an optional I/O module and an optional fieldbus module are available for acquiring and using measurement data and integrating that data into local networks.



ADVANTAGES

HIGHLY EFFICIENT

Detection system: The long-life infrared sensor offers both greater sensitivity and an extremely short response time, and has been specifically developed for the detection of refrigerants. This helps eliminate false alarms due to water, solvents or other contaminates.

Dual inlet system: The proven dual inlet system continually compares the background concentration and the measured gas flow, thus reducing false alarms to a minimum.

Optimized sniffer probe: The HLD6000 can be equipped with sniffer probes individually optimized to the gases to be detected. In addition to sniffer probes for CO₂ and for R600a/ R290, a universal Smart sniffer probe for halogen-based refrigerants is available.

COST EFFICIENCY

Low total cost of ownership (TCO) for service and maintenance. The HLD6000 uses a wear-free sensor which maximizes user uptime.

SIMPLE TO USE AND TO INTEGRATE

Especially slim and ergonomically designed sniffer probe with status and LED lights.

Intuitive touchscreen with leakage rate graph.

Newly designed COOL-Check holder to easily exchange internal test leak.

LOW MAINTENANCE

The redesigned COOL-Check holder allows you to replace the built-in test leak quickly, precisely, and is easily changed by hand.

- · Air conditioning systems
- Automotive air conditioning units
- Heat pumps, RAC components and similar products

HLD6000

ORDERING INFORMATION

BASE UNITS:	ITEM	PART NUMBER
HLD6000 with R744 (CQ.) sniffer line and adapter for R744 (CQ.) calibration ¹⁰		
HLD6000 with R600a/R290 sniffer line and COOL-Check® test leak HLD6000 with Smart sniffer line and COOL-Check® test leak HLD6000 with Smart sniffer line and COOL-Check® test leak France Franc	HLD6000 with R744 (CO ₂) sniffer line and adapter for R744 (CO ₂) calibration ¹⁾	510-025
The base units contain a sniffer line (4.8 m/15.5 ft.) and a standard sniffer tip (100 mm/3.9 in.)	· -	510-028
Sniffer lines to exchange with sniffer line (4.8 m/15.5 ft.) 511-045 R744 (CO ₂) sniffer lines 511-047 R600a/R290 sniffer lines 511-048 OPTIONS, ACCESSORIES 510-000 I/01000 module (input/output module) 560-310 BM1000 bus module Frofibus Profibus 560-315 Profibus 560-316 DeviceNet 560-317 EtherNet/IP 560-318 Date cable (HLD6000-I/01000) 560-318 2 m cable length 560-332 5 m cable length 560-332 5 m cable length 560-335 10 m cable length 560-335 10 m cable length 560-340 Sniffer tip (400 mm/15 in) 511-021 Sniffer tip (400 mm/15 in) 511-022 Extension for sniffer tip: 511-022 400 mm/15 in. 511-022 Extension for inine cable, 4.8 m/15.5 ft. 511-029 Water protection tip 511-029 Water protection tip 511-029 Water protection tip (accepted to accepted to accepted to accepted to accepted to accepted to a	HLD6000 with Smart sniffer line and COOL-Check® test leak	510-027
Sniffer lines to exchange with sniffer line (4.8 m/15.5 ft.) 511-045 R744 (CO ₂) sniffer lines 511-047 R600a/R290 sniffer lines 511-048 OPTIONS, ACCESSORIES 510-000 I/01000 module (input/output module) 560-310 BM1000 bus module Frofibus Profibus 560-315 Profibus 560-316 DeviceNet 560-317 EtherNet/IP 560-318 Date cable (HLD6000-I/01000) 560-318 2 m cable length 560-332 5 m cable length 560-332 5 m cable length 560-335 10 m cable length 560-335 10 m cable length 560-340 Sniffer tip (400 mm/15 in) 511-021 Sniffer tip (400 mm/15 in) 511-022 Extension for sniffer tip: 511-022 400 mm/15 in. 511-022 Extension for inine cable, 4.8 m/15.5 ft. 511-029 Water protection tip 511-029 Water protection tip 511-029 Water protection tip (accepted to accepted to accepted to accepted to accepted to accepted to a	The base units contain a sniffer line (4.8 m/15.5 ft.) and a standard sniffer tip (100 mm/3.9 in.).	
Smart sniffer lines 511-047 R00a/R290 sniffer lines 511-048 OPTIONS, ACCESSORIES 560-310 BM1000 bus module (input/output module) 560-315 Profibus 560-315 Profinet 560-316 DeviceNet 560-317 EthenNet/IP 560-318 Data cable (HLD6000-I/C1000)		
R600a/R290 sniffer lines	R744 (CO ₂) sniffer lines	511-045
OPTIONS, ACCESSORIES I/O1000 module (input/output module) 560-310 BM1000 bus module Profitus 560-315 Profinet 560-316 DeviceNet 560-317 EtherNet/IP 560-318 Data cable (HLD6000-I/O1000) 2 m cable length 560-332 5 m cable length 560-332 5 m cable length 560-332 10 m cable length 560-335 10 m cable length 560-335 10 m cable length 560-340 Sniffer tip (400 mm/15 in.) pre-bent to half circle 511-021 Sniffer tip (400 mm/15 in.) pre-bent to half circle 511-022 Extension for sniffer tip: 400 mm/15 in. 511-020 500 mm/19.7 in., 45° offset 511-029 Water protection tip 511-025 Extension for line cable, 4.8 m/15.5 ft. 511-040 Adapter for R744 (CO ₂) calibration, included in HLD6000 base unit with R744 (CO ₂) sniffer line 511-042 External test leaks R134a, (2-5 g/a, 0.07-0.18 ozlyr) 122 20 R290, (7-8 g/a, 0.25-0.28 ozlyr) 122 31 R744(CO ₂), (2-3.5 g/a, 0.07-0.18 ozlyr) 122 32 R1234yf, (2-5 g/a, 0.07-0.18 ozlyr) 122 35 R32, (2-8 g/a, 0.07-0.14 ozlyr) 122 35 R32, (2-8 g/a, 0.07-0.14 ozlyr) 122 35 R32, (2-8 g/a, 0.07-0.14 ozlyr) 122 35 R32, (2-8 g/a, 0.07-0.24 ozlyr) 122 36 Solution of the control of the	Smart sniffer lines	511-047
VO1000 module (input/output module) 560-310	R600a/R290 sniffer lines	511-048
BM1000 bus module	OPTIONS, ACCESSORIES	
Profibus 560-315 Profinet 560-316 DeviceNet 560-317 EtherNet/IP 560-318 Data cable (HLD6000-I/O1000) 2 m cable length 560-332 5 m cable length 560-335 10 m cable length 560-335 10 m cable length 560-340 Sniffer tip (100 mm/3 9 in.) 511-021 Sniffer tip (400 mm/15 in.) 511-024 Sniffer tip (400 mm/15 in.) 511-024 Sniffer tip (400 mm/15 in.) 511-024 Sniffer tip (400 mm/15.7 in. 511-020 Water protection tip 511-025 Extension for sniffer tip: 511-025 Extension for line cable, 4.8 m/15.5 ft. 511-040 Adapter for R744 (CO₂) calibration, included in HLD6000 base unit with R744 (CO₂) sniffer line 511-042 Extension tof line cable, 4.8 m/15.5 ft. 511-042 Extension for line cable, 4.8 m/15.5 ft. 511-042 Extension tof line cable, 4.8 m/15.5 ft. 511-04	I/O1000 module (input/output module)	560-310
Profinet 560-316 DeviceNet 560-317 EtherNet/IP 560-318 Data cable (HLD6000-I/01000) 2 m cable length 560-332 5 m cable length 560-335 10 m cable length 560-335 10 m cable length 560-340 Sniffer tip (100 mm/3.9 in.) 511-021 Sniffer tip (400 mm/15 in.) 511-021 Sniffer tip (400 mm/15 in.) pre-bent to half circle 511-022 Extension for sniffer tip: 400 mm/15.7 in. 511-020 Water protection tip 511-029 Water protection tip 511-025 Extension for line cable, 4.8 m/15.5 ft. 511-029 Extension for Inie cable, 4.8 m/15.5 ft. 511-040 Adapter for R744 (CO₂) calibration, included in HLD6000 base unit with R744 (CO₂) sniffer line 511-042 External test leaks R134a, (2-5 g/a, 0.07-0.18 oz/yr) 122 21 R290, (7-8 g/a, 0.25-0.28 oz/yr) 122 31 R744(CO₂), (2-3.5 g/a, 0.07-0.12 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 36 CONSUMABLES: Set of filter cartridges (20 units) 511-018	BM1000 bus module	
DeviceNet 560-317 EtherNet/IP 560-318 Data cable (IHLD6000-I/O1000) 2 m cable length 560-335 10 m cable length 560-335 10 m cable length 560-336 2 m cable length 560-340 Sniffer tip (100 mm/3.9 in.) 511-021 Sniffer tip (400 mm/15 in.) 511-024 Sniffer tip (400 mm/15 in.) 511-024 Sniffer tip (400 mm/15.7 in. 511-022 Extension for sniffer tip: 400 mm/15.7 in. 511-020 S00 mm/15.7 in. 45° offset 511-029 Water protection tip 511-025 Extension for line cable, 4.8 m/15.5 ft. 511-040 Adapter for R744 (CO ₂) calibration, included in HLD6000 base unit with R744 (CO ₂) sniffer line 511-042 External test leaks R134a, (2-5 g/a, 0.07-0.18 oz/yr) 122 20 R600a, (2-5 g/a, 0.07-0.18 oz/yr) 122 31 R744(CO ₂), (2-3.5 g/a, 0.07-0.12 oz/yr) 122 32 R1234/f, (2-5 g/a, 0.07-0.18 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 36 CONSUMABLES: Set of filter cartridges (20 units) 511-027 Set of filter cartridges (20 units) 511-027	Profibus	560-315
EtherNet/IP Data cable (HLD6000-I/O1000) 2 m cable length 560-332 5 m cable length 560-340 10 m cable length 560-340 Sniffer tip (100 mm/3.9 in.) 511-021 Sniffer tip (400 mm/15 in.) pre-bent to half circle 511-024 Sniffer tip (400 mm/15 in.) pre-bent to half circle 511-022 Extension for sniffer tip: 400 mm/15.7 in. 400 mm/19.7 in., 45° offset 511-029 Water protection tip 511-029 Extension for line cable, 4.8 m/15.5 ft. 511-040 Adapter for R744 (CO ₂) calibration, included in HLD6000 base unit with R744 (CO ₂) sniffer line 511-042 External test leaks 8134a, (2-5 g/a, 0.07-0.18 oz/yr) 122 20 R600a, (2-5 g/a, 0.07-0.18 oz/yr) 122 21 R290, (7-8 g/a, 0.25-0.28 oz/yr) 122 31 R744(CO ₂), (2-3.5 g/a, 0.07-0.18 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.18 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 36 CONSUMABLES: 511-027 Set of filter cartridges (20 units) 511-027	Profinet	560-316
Data cable (HLD6000-I/O1000) 2 m cable length 560-332 5 m cable length 560-335 10 m cable length 560-340 Sniffer tip (100 mm/3.9 in.) 511-021 Sniffer tip (400 mm/15 in.) 511-024 Sniffer tip (400 mm/15 in.) pre-bent to half circle 511-022 Extension for sniffer tip: 400 mm/15.7 in. 400 mm/15.7 in. 511-020 500 mm/19.7 in., 45° offset 511-029 Water protection tip 511-025 Extension for line cable, 4.8 m/15.5 ft. 511-040 Adapter for R744 (CO ₂) calibration, included in HLD6000 base unit with R744 (CO ₂) sniffer line 511-042 External test leaks R134a, (2-5 g/a, 0.07-0.18 oz/yr) 122 20 R600a, (2-5 g/a, 0.07-0.18 oz/yr) 122 21 R290, (7-8 g/a, 0.25-0.28 oz/yr) 122 31 R744(CO ₂), (2-3.5 g/a, 0.07-0.18 oz/yr) 122 32 R134yf, (2-5 g/a, 0.07-0.18 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 36 CONSUMABLES: 511-027 Set of filter cartridges (20 units) 511-018	DeviceNet	560-317
2 m cable length 560-332 5 m cable length 560-335 10 m cable length 560-335 10 m cable length 560-340 Sniffer tip (100 mm/3.9 in.) 511-021 Sniffer tip (400 mm/15 in.) 511-024 Sniffer tip (400 mm/15 in.) pre-bent to half circle 511-022 Extension for sniffer tip: 400 mm/15 7 in. 511-020 500 mm/19.7 in., 45° offset 511-029 Water protection tip 511-025 Extension for line cable, 4.8 m/15.5 ft. 511-040 Adapter for R744 (CO ₂) calibration, included in HLD6000 base unit with R744 (CO ₂) sniffer line 511-042 External test leaks R134a, (2-5 g/a, 0.07-0.18 oz/yr) 122 20 R600a, (2-5 g/a, 0.07-0.18 oz/yr) 122 31 R744(CO ₂), (2-3.5 g/a, 0.07-0.12 oz/yr) 122 31 R744(CO ₂), (2-3.5 g/a, 0.07-0.12 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.18 oz/yr) 122 36S CONSUMABLES: Set of tip filter holders (20 units) 511-027 Set of filter cartridges (20 units) 511-018	EtherNet/IP	560-318
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Sniffer tip (100 mm/3.9 in.) 511-021 Sniffer tip (400 mm/15 in.) 511-024 Sniffer tip (400 mm/15 in.) pre-bent to half circle 511-022 Extension for sniffer tip: 400 mm/15.7 in. 400 mm/19.7 in., 45° offset 511-029 Water protection tip 511-025 Extension for line cable, 4.8 m/15.5 ft. 511-040 Adapter for R744 (CO ₂) calibration, included in HLD6000 base unit with R744 (CO ₂) sniffer line 511-042 External test leaks 8134a, (2-5 g/a, 0.07-0.18 oz/yr) 122 20 R600a, (2-5 g/a, 0.07-0.18 oz/yr) 122 21 R290, (7-8 g/a, 0.07-0.18 oz/yr) 122 31 R744(CO ₂), (2-3.5 g/a, 0.07-0.12 oz/yr) 122 32 R134yf, (2-5 g/a, 0.07-0.18 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 368 CONSUMABLES: 511-027 Set of filter cartridges (20 units) 511-018	5 m cable length	560-335
Sniffer tip (400 mm/15 in.) 511-024 Sniffer tip (400 mm/15 in.) pre-bent to half circle 511-022 Extension for sniffer tip:	10 m cable length	560-340
Sniffer tip (400 mm/15 in.) pre-bent to half circle 511-022 Extension for sniffer tip: 511-020 400 mm/15.7 in. 511-029 Water protection tip 511-025 Extension for line cable, 4.8 m/15.5 ft. 511-040 Adapter for R744 (CO2) calibration, included in HLD6000 base unit with R744 (CO2) sniffer line 511-042 External test leaks 8134a, (2-5 g/a, 0.07-0.18 oz/yr) 122 20 R600a, (2-5 g/a, 0.07-0.18 oz/yr) 122 21 R290, (7-8 g/a, 0.25-0.28 oz/yr) 122 31 R744(CO2), (2-3.5 g/a, 0.07-0.12 oz/yr) 122 32 R1234yf, (2-5 g/a, 0.07-0.18 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 36S CONSUMABLES: Set of tip filter holders (20 units) 511-027 Set of filter cartridges (20 units) 511-018	Sniffer tip (100 mm/3.9 in.)	511-021
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400 mm/15.7 in. 511-020 500 mm/19.7 in., 45° offset 511-029 Water protection tip 511-025 Extension for line cable, 4.8 m/15.5 ft. 511-040 Adapter for R744 (CO2) calibration, included in HLD6000 base unit with R744 (CO2) sniffer line 511-042 External test leaks 8 R134a, (2-5 g/a, 0.07-0.18 oz/yr) 122 20 R600a, (2-5 g/a, 0.07-0.18 oz/yr) 122 21 R290, (7-8 g/a, 0.25-0.28 oz/yr) 122 31 R744(CO2), (2-3.5 g/a, 0.07-0.12 oz/yr) 122 32 R1234yf, (2-5 g/a, 0.07-0.18 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 36 CONSUMABLES: Set of tip filter holders (20 units) 511-027 Set of filter cartridges (20 units) 511-018	Sniffer tip (400 mm/15 in.) pre-bent to half circle	511-022
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Water protection tip 511-025 Extension for line cable, 4.8 m/15.5 ft. 511-040 Adapter for R744 (CO2) calibration, included in HLD6000 base unit with R744 (CO2) sniffer line 511-042 External test leaks R134a, (2-5 g/a, 0.07-0.18 oz/yr) 122 20 R600a, (2-5 g/a, 0.07-0.18 oz/yr) 122 21 R290, (7-8 g/a, 0.25-0.28 oz/yr) 122 31 R744(CO2), (2-3.5 g/a, 0.07-0.12 oz/yr) 122 32 R1234yf, (2-5 g/a, 0.07-0.18 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 36S CONSUMABLES: 511-027 Set of filter cartridges (20 units) 511-018	400 mm/15.7 in.	511-020
Extension for line cable, 4.8 m/15.5 ft. 511-040 Adapter for R744 (CO ₂) calibration, included in HLD6000 base unit with R744 (CO ₂) sniffer line 511-042 External test leaks R134a, (2-5 g/a, 0.07-0.18 oz/yr) 122 20 R600a, (2-5 g/a, 0.07-0.18 oz/yr) 122 21 R290, (7-8 g/a, 0.25-0.28 oz/yr) 122 31 R744(CO ₂), (2-3.5 g/a, 0.07-0.12 oz/yr) 122 32 R1234yf, (2-5 g/a, 0.07-0.18 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 36S CONSUMABLES: Set of tip filter holders (20 units) 511-027 Set of filter cartridges (20 units) 511-018	500 mm/19.7 in., 45° offset	511-029
Adapter for R744 (CO ₂) calibration, included in HLD6000 base unit with R744 (CO ₂) sniffer line 511-042 External test leaks R134a, (2-5 g/a, 0.07-0.18 oz/yr) 122 20 R600a, (2-5 g/a, 0.07-0.18 oz/yr) 122 21 R290, (7-8 g/a, 0.25-0.28 oz/yr) 122 31 R744(CO ₂), (2-3.5 g/a, 0.07-0.12 oz/yr) 122 32 R1234yf, (2-5 g/a, 0.07-0.18 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 36S CONSUMABLES: 511-027 Set of filter cartridges (20 units) 511-018	Water protection tip	511-025
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R744(CO ₂), (2-3.5 g/a, 0.07-0.12 oz/yr) 122 32 R1234yf, (2-5 g/a, 0.07-0.18 oz/yr) 122 35 R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 36S CONSUMABLES: Set of tip filter holders (20 units) 511-027 Set of filter cartridges (20 units) 511-018		122 21
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R32, (2-8 g/a, 0.07-0.24 oz/yr) 122 36S CONSUMABLES: 511-027 Set of tip filter holders (20 units) 511-018	R744(CO ₂), (2-3.5 g/a, 0.07-0.12 oz/yr)	122 32
CONSUMABLES: Set of tip filter holders (20 units) Set of filter cartridges (20 units) 511-027 Set of filter cartridges (20 units)	R1234yf, (2-5 g/a, 0.07-0.18 oz/yr)	122 35
Set of tip filter holders (20 units) 511-027 Set of filter cartridges (20 units) 511-018	R32, (2-8 g/a, 0.07-0.24 oz/yr)	122 36S
Set of filter cartridges (20 units) 511-018		
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Replacement COOL -Check® test leak² 511-010		
1) Without COOL Check	Replacement COOL-Check® test leak ²⁾	511-010

¹⁾ Without COOL-Check



 $^{^{2)}\,\,}$ Only for HLD6000 with universal Smart line; limited shelf life, purchase only when needed.

HLD6000

SPECIFICATIONS	
Detectable refrigerants:	
with sniffer line for single gas detection	R600a/R290, R744 (CO ₂)
with universal Smart sniffer line	Halogen-based refrigerants
Minimum detectable leakage rate:	
with sniffer line for single gas detection	1.0 g/a/0.03 oz/yr
with universal Smart sniffer line	0.5 g/a/0.014 oz/yr
Response time	<1 s
Leakage rate units	g/a, mbar l/s, oz/yr, lb/yr, Pa m³/s
Warm-up time	<30 s
Digital inputs/outputs	10 inputs, eight outputs (for use with I/O1000 module)
Serial interface	RS232 (for use with I/O1000 module) or field bus systems (for use with Profibus module)
Dimensions (diameter; height)	266 mm, 365 mm (10.25 in, 14.4 in)
Weight	4.5 kg
Allowed operating temperature	+5 to 50°C (40 to 120°F)
Gas flow	320 sccm
Warranty	3 years



Mobile Vacuum Leak Detectors

UL3000 Fab, -PLUS, -ULTRA

No errors when maintaining your processing facilities. With the latest smart generation of our successful UL Series, you will reduce the maintenance for your processing facilities—and even more safely than ever before. Your processing equipment will remain free from contaminants during the leak detection. All the leaks will be reliably detected. After maintenance, the timeconsuming pressure rise test will be passed with certainty.

The UL3000 Fab helium leak detector is designed for every application where the greatest degree of cleanliness is required, such as the maintenance and production of semiconductor manufacturing equipment in cleanrooms.



ADVANTAGES

SAVE TIME

Save Time with I-CAL software algorithm for fast measurements in the range of 10⁻⁹ to 10⁻¹² mbar l/s.

HIGHLY EFFICIENT

I-ZERO 2.0 for fast background suppression. Minimize leak checking efforts through quick evacuation and response time.

COST EFFICIENCY

Low total cost of ownership (TCO) enabled by robust ion source and counterflow vacuum system.

SIMPLE TO USE AND TO INTEGRATE

Easy to use, operator-guided HMI with full color high resolution rotatable display.

APPLICATIONS

- · Semiconductor industry
- Solar industry
- Laser technology
- Medical technology
- And others such as electronics, accelerators, coating systems, gas supply systems, display tools, leak-testing of hermetically sealed electronic devices

UL3000 Fab, -PLUS, -ULTRA

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ITEM	PART NUMBER
ULTRATEST UL3000 Fab	550-200
ULTRATEST UL3000 Fab PLUS (HYDRO•S, separate sniffer line SL3000 port)	550-250
ULTRATEST UL3000 Fab ULTRA (HYDRO•S, separate sniffer line SL3000 port)	550-260
ACCESSORIES	
RC1000 remote control, wired, incl. 4 m coiled cable	560-310
RC1000WL remote control, wireless, incl. wireless transmitter	560-315
Sniffer line SL200, 4 m length, incl. cable extension for electrical connection	551-210
Sniffer line SL3000 with integrated display (only for UL3000 Fab PLUS)	
3 m length	525-001
5 m length	525-002
10 m length	525-003
IO1000 module (chart recorder, RS232, RS485, Ethernet, digital IO)	560-310
BM1000 Profibus module	560-315
BM1000 Profibus IO module	560-316
BM1000 DeviceNet module	560-317
BM1000 Ethernet/IP module	560-318
Data cable (IO1000 to UL3000 Fab / -PLUS)	
0.5 m	560-334
5 m	560-335
10 m	560-340
Test Chamber TC1000	551-005
Helium bottle holder	551-201

SPECIFICATIONS

	UL3000 Fab	UL3000 Fab PLUS	UL3000 Fab ULTRA
Min. detectable leak rate for helium (vacuum method)		<5 × 10 ⁻¹² mbar l/s	
Min. detectable leak rate for helium (sniffer mode)		<5 × 10 ⁻⁸ mbar l/s	
Max. inlet pressure			
MASSIVE mode		1,000 mbar	
Pumping speed during evacuation	>32 m ³ /h	>32 m³/h	>36 m ³ /h
Helium pumping speed (high sensitive mode ULTRA)		4 l/s	
Response time		<1 s	
Time until ready for operation		<3 min	
Detectable masses		2, 3, 4 (H ₂ , ³ He, He)	
lon source		Two filaments, Iridium/Yttria oxide o	coated
Test port	DN 25 KF		
Adjustable leak rate setpoints		Four	
Interface	2 × USB, Etherne	et/LAN (prepared for USB WiFi Adpater fo devices)	or remote control with mobile
Supply voltages		100 – 240 V 50/60 Hz	
Power consumption	typ. 700 VA, max. 1500 VA		
Dimensions (L × W × H)	1050 × 472 × 987 mm (42 × 21 × 34 in.)		
Weight	118 kg	118 kg	132 kg
Permissable ambient temperature range (during operation)		+10°C to 40°C	
Additional features	-	HYDRO S, separate sniffer line SL3000 port	HYDRO S, separate sniffer line SL3000 port
		Scroll pump	Roots pump

Mobile Vacuum Leak Detectors

UL5000

The INFICON UL5000 helium leak detector was designed for the most important and demanding leak detection applications. Featuring INFICON proprietary software algorithms I.CAL and Hydro.S in a fieldproven vacuum design, the UL5000 provides testing flexibility, high sensitivity and quick accurate results making any leak detection application fast and easy. The UL5000 delivers fast response times in all measurement ranges and extremely short cycle times in reaching test conditions and final results. The specially designed vacuum architecture provides the continuous high helium pumping speeds and the fast response times you demand.



ADVANTAGES

HIGHLY EFFICIENT

Shortest leak testing efforts through quickest pump down and fastest response time enhanced by a booster TMP and HYDRO·S. Avoids need for multiple leak tests by using selectable background suppression (I·ZERO).

COST EFFICIENCY

Low total cost of ownership enabled by robust two hot filament ion source (3 years warranty) and counterflow vacuum system.

SIMPLE TO USE AND TO INTEGRATE

Enable easy access to maintenance areas with restricted space through maneuverable design. Easy to use with rotatable display, optical and audible leak indication, and optional remote control.

LOW MAINTENANCE

Low maintenance via a built-in test leak with auto calibration procedure.

APPLICATIONS

Leak-testing of:

- · Components, Subassemblies
- Larger chambers (>50 I volume)

Used with:

- Semiconductor tools, Flat panel display tools
- · Solar Cell manufacturing



ORDERING INFORMATION PART NUMBER ITEM ULTRATEST UL5000, 230 Volts, 50 Hz, EU power supply plug 550-500A ULTRATEST UL5000, 100/115 Volts, 50/60 Hz, US power supply plug all UL5000 including tool box 550-501A and ESD mat 551-010 RC1000C remote control, wired, including 4 m coiled cable RC1000WL remote control, wireless, incl. wireless transmitter 551-015 Wireless transmitter for connection >2 leak detectors 551-020 Extension cable, 8 m for RC1000C 140 22 **ACCESSORIES** Helium bottle holder 551-001 Sniffer line SL200, 4 m 140 05 Reduction piece 40/25 KF to connect SL200 to UL5000 inlet port 211-283



SPECIFICATIONS

		PART NUMBER
Min. detectable leak rate for helium (vacuum mode)	<5 × 10 ⁻¹² mbar l/s	
Min. detectable leak rate for helium (sniffer mode)	<5 × 10 ⁻⁸ mbar l/s	
Max. detectable leak rate for helium that can be displayed	30 mbar l/s	
Max. inlet pressure		
GROSS mode	15 mbar	
FINE mode	2 mbar	
ULTRA mode	0.4 mbar	
Pumping speed during evacuation	25 m ³ /h (17.6 cfm) at 50 Hz	
	30 m ³ /h (21.1 cfm) at 60 Hz	
Helium pumping speed	,	
ULTRA mode	>20 l/s	
Time constant of the leak rate signal (blanked off, 63% of final value)	<1 s	
Pumpdown time until ready to detect leaks in the range of 10 ⁻⁹ mbar l/s		
Without additional volume	<10 s	
At a test volume of 10 liters	<48 s	
At a test volume of 50 liters	<150 s	
Response time (for a leak rate of 10 ⁻⁹ mbar l/s)		
Up to a volume of 10 liters	<1 s	
Up to volume of 50 liters	<2 s	
Venting (with test volume of 100 liters)	approx. 25 s	
Time until ready for operation	<3 min	
Detectable masses	2, 3, 4 amu, H ₂ , ³ He, He	
Mass spectrometer	180° magnetic sector field	
lon source	Two filaments, iridium/yttrium oxide coated) -
Calibrated leak TL7 (built-in) leak rate in the range	10 ⁻⁷ mbar l/s	
Units of measurement (selectable)	mbar l/s, Pa m³/s,Torr l/s, atm cc/s, g/a (only in sniffer mode)	, ppm,
Test port	40 KF	
Adjustable leak rate setpoints	Two	
Interface	RS 232	
In/outputs	PLC compatible for control and sta information	tus
Chart recorder output	2 × 10 V	
Supply voltage	230 V (±10%) 50 Hz	550-500A
	115 V (±10%) 60 Hz	550-501A
	100 V (±10%) 50/60 Hz	550-501A
Power consumption	1200 VA	
Dimensions (L × W × H)	1080 × 530 × 1083 mm (42.5 × 21 in.)	× 42.6
Weight	140 kg (308 lb.)	
Type of protection	IP20	
Permissible ambient temperature (during operation)	+10°C to 40°C	



A new dimension in stability and responsiveness on leaks down to 10⁻¹² atm/css. The INFICON UL1000 Fab mobile helium leak detector is specifically designed to meet the requirements of semiconductor applications. Making ease of use, leak detection efficiency and mobility within the fab environment system priorities, the UL1000 Fab provides an extremely fast leak rate response across all measurement ranges. The UL1000 Fab offers never before seen leak rate stability down to <5 × 10⁻¹² atm cc/s through an optimised vacuum architecture that combines high helium pumping speed and high inlet pressures. Proprietary software, I.CAL (Intelligent calculation algorithm of leak rates), allows you to forget long response times in low leak rate ranges as the UL1000 Fab responds quickly to all leak rate ranges. With the addition of the TC1000 Test Chamber accessory, the UL1000 Fab helium leak detector provides easy, fast and accurate testing of hermetically sealed parts like IC packages, quartz crystals and laser diodes (according to MIL-STD 883, Method 1014).



ADVANTAGES

HIGHLY EFFICIENT

Minimizes leak testing efforts through quick pump down and response time.

Avoids need for multiple leak tests by using selectable background suppression (I-ZERO).

COST EFFICIENCY

Low total cost of ownership (TCO) enabled by robust two hot filament ion source (3 years warranty) and counterflow vacuum system.

SIMPLE TO USE AND TO INTEGRATE

Enable easy access to maintenance areas with restricted space through maneuverable design.

Easy to use with rotatable display, optical and audible leak indication, and optional remote control.

LOW MAINTENANCE

Low maintenance via a built-in test leak with auto calibration procedure.

APPLICATIONS

Leak-testing of:

- Components
- Chambers
- Subassemblies

Used with:

- Semiconductor tools
- · Flat panel display tools
- Leak-testing of hermetically sealed electronic devices

ADVANCED SOFTWARE MENU AUTO LEAK TEST

This function controls the test cycle and allows entering of test parameters like:

- Measuring cycle time
- · Leak rate setpoint
- Number of parts tested

The status of the test cycle can always be monitored on the display. The optional test chamber TC1000 (TC1000 Test Chamber [▶ 12]) turns the UL3000 in a user-friendly workstation for the testing of hermetically sealed parts.

The test starts automatically when the chamber lid is closed. Short cycle times are achievable (10⁻⁹ mbar l/s in <5 sec). The status of the test can always be monitored on the display. After the adjusted cycle time the test stops and the chamber will be vented. A selectable "Standby" mode keeps the chamber under vacuum while discontinuing the leak test. Protective functions prevent helium contamination by big leaks and ensure continuous operation.



ORDERING INFORMATION PART NUMBER ITEM ULTRATEST UL1000 Fab, 230 Volts, 50 Hz, EU line voltage plug 550-100A ULTRATEST UL1000 Fab, 100/115 Volts, 50/60 Hz, US line voltage plug 550-101A TC1000 test chamber incl. ESD wrist band 551-005 Test leak adapter for TC1000, DN 25 KF flange 200 001 797 RC1000C remote control, wired, including 4 m coiled cable 551-010 RC1000WL remote control, wireless, incl. wireless transmitter 551-015 Wireless transmitter for connection >2 leak detectors 551-020 Extension cable, 8 m for RC1000C 140 22 **ACCESSORIES** Toolbox with lock, attachable 551-000 Helium bottle holder 551-001 ESD mat 551-002 Sniffer line SL200, 4 m length 140 05

SPECIFICATIONS

		PART NUMBER
Min. detectable leak rate for helium (vacuum mode)	<5 × 10 ⁻¹² mbar l/s	
Min. detectable leak rate for helium (sniffer mode)	<5 × 10 ⁻⁸ mbar l/s	
Max. detectable leak rate for helium that can be displayed	0.1 mbar l/s	
Max. inlet pressure		
GROSS mode	15 mbar	
FINE mode	2 mbar	
ULTRA mode	0.4 mbar	
Pumping speed during evacuation	25 m³/h (17.6 cfm) at 50 Hz	
	30 m ³ /h (21.1 cfm) at 60 Hz	
Helium pumping speed		
ULTRA mode	2.5 l/s	
Time constant of the leak rate signal (blanked off, 63% of final value)	<1 s	
Pumpdown time until ready to detect leaks (background 5 × 10-9)		
Without additional volume	5 s	
At a test volume of 1 liter	10 s	
At a test volume of 10 liters	80 s	
Response time (for a leak rate of 10 ⁻⁹ mbar l/s)		
Up to a volume of 1 liter	<1 s	
Up to volume of 10 liters	<2 s	
Time until ready for operation	<3 min	
Detectable masses	2, 3, 4 amu, H ₂ , ³ He, He	
Mass spectrometer	180° magnetic sector field	
lon source	Two filaments, iridium/yttrium oxide- coated	
Calibrated leak TL7 (built-in) leak rate in the range	10 ⁻⁷ mbar l/s	
Units of measurement (selectable)	mbar l/s, Pa m³/s,Torr l/s, atm cc/s, ppr g/a (only in sniffer mode)	n,
Test port	25 KF	
Adjustable leak rate setpoints	Two	
Interface	RS 232	
In/outputs	PLC compatible for control and status information	
Chart recorder output	2 × 10 V	
Supply voltage	230 V (±10%) 50 Hz	550-500A
	115 V (±10%) 60 Hz	550-501A
	100 V (±10%) 50/60 Hz	550-501A
Power consumption	1100 VA	
Dimensions (L \times W \times H)	1068 × 525 × 850 mm (42 × 21 × 33 in	.)
Weight	110 kg (242 lb.)	
Type of protection	IP20	
Permissible ambient temperature (during operation)	+10°C to 40°C	



Speed, sensitivity and reliability for demanding leak detection applications. The INFICON UL1000 mobile helium leak detector is suitable for the demanding industrial leak detection applications. Providing fast, accurate and repeatable test results, testing flexibility, and high sensitivity in a low maintenance design, the UL1000 is ready to tackle the toughest leak detection jobs industry can offer. The UL1000 is optimized to provide guick, accurate results in any application from the leak checking of large vessels and systems to high —cycle, repetitive component testing—24 hours/7 days a week—in the toughest industrial environments. With the addition of the TC1000 test chamber accessory, the UL1000 helium leak detector provides easy, fast and accurate testing of hermetically sealed parts like IC packages, quartz crystals and laser diodes (according to MIL-STD 883, Method 1014).



ADVANTAGES

HIGHLY EFFICIENT

Using the special software algorithm I-CAL, the UL1000 provides accurate measurements at unsurpassed speed in all measurement ranges.

While other leak detectors must average the signal over long periods of time to ensure a stable leak rate, the UL1000 with I-CAL responds with unparalleled speed and stability even in the smallest leak rate ranges.

COST EFFICIENCY

Low total cost of ownership (TCO) enabled by robust two hot filament ion source (3 years warranty) and counterflow vacuum system.

SIMPLE TO USE AND TO INTEGRATE

Enable easy access to maintenance areas with restricted space through maneuverable design. Easy to use with rotatable display, optical and audible leak indication, and optional remote control.

LOW MAINTENANCE

Low maintenance via a built-in test leak with auto calibration procedure:

APPLICATIONS

Leak-testing and quality control of all types of components including:

- Automotive components
- Refrigeration and air conditioning components and subassemblies
- Hermetically sealed electronic devices
- Heat exchangers

ADVANCED SOFTWARE MENU AUTO LEAK TEST

This function controls the test cycle and allows entering of test parameters like:

- Measuring cycle time
- · Leak rate setpoint
- · Number of parts tested

The status of the test cycle can always be monitored on the display. The optional test chamber TC1000 (TC1000 Test Chamber [▶ 12]) turns the UL1000 in a user-friendly workstation for the testing of hermetically sealed parts.

The test starts automatically when the chamber lid is closed. Short cycle times are achievable (10⁻⁹ mbar l/s in <5 sec). The status of the test can always be monitored on the display. After the adjusted cycle time the test stops and the chamber will be vented. A selectable "Standby" mode keeps the chamber under vacuum while discontinuing the leak test. Protective functions prevent helium contamination by big leaks and ensure continuous operation.



ORDERING INFORMATION PART NUMBER ITEM ULTRATEST UL1000, 230 Volts, 50 Hz, EU line voltage plug 550-000A ULTRATEST UL1000, 115 Volts, 60 Hz, US line voltage plug 550-001A 550-002A ULTRATEST UL1000, 110 Volts, 60 Hz, Japan line voltage plug TC1000 Test Chamber incl. ESD wrist band 551-005 Test leak adapter for TC1000, DN 25 KF flange 200 001 797 RC1000C remote control, wired, including 4 m coiled cable 551-010 RC1000WL remote control, wireless, incl. wireless transmitter 551-015 Wireless transmitter for connection >2 leak detectors 551-020 Extension cable, 8 m for RC1000C 140 22 **ACCESSORIES** Toolbox with lock, attachable 551-000 Helium bottle holder 551-001 ESD mat 551-002 Sniffer line SL200, 4 m length 140 05



SPECIFICATIONS

		PART NUMBER
Min. detectable leak rate for helium (vacuum mode)	<5 × 10 ⁻¹² mbar l/s	
Min. detectable leak rate for helium (sniffer mode)	<5 × 10 ⁻⁸ mbar l/s	
Max. detectable leak rate for helium that can be displayed	0.1 mbar l/s	
Max. inlet pressure		
GROSS mode	15 mbar	
FINE mode	2 mbar	
ULTRA mode	0.4 mbar	
Pumping speed during evacuation	16 m ³ /h (11.2 cfm) at 50 Hz	
Helium pumping speed		
ULTRA mode	2.5 l/s	
Time constant of the leak rate signal (blanked off, 63% of final value)	<1 s	
Pumpdown time until ready to detect leaks (background 5 × 10 ⁻⁹)		
Without additional volume	5 s	
At a test volume of 1 liter	10 s	
At a test volume of 10 liters	80 s	
Response time (for a leak rate of 10 ⁻⁹ mbar l/s)		
Up to a volume of 1 liter	<1 s	
Up to volume of 10 liters	<2 s	
Time until ready for operation	<3 min	
Detectable masses	2, 3, 4 amu, H ₂ , ³ He, He	
Mass spectrometer	180° magnetic sector field	
Ion source	Two filaments, iridium/yttrium oxide coated	9-
Calibrated leak TL7 (built-in) leak rate in the range	10 ⁻⁷ mbar l/s	
Units of measurement (selectable)	mbar I/s, Pa m³/s,Torr I/s, atm cc/s g/a (only in sniffer mode)	, ppm,
Test port	25 KF	
Adjustable leak rate setpoints	Two	
Interface	RS 232	
In/outputs	PLC compatible for control and sta information	tus
Chart recorder output	2 × 10 V	
Supply voltage	230 V (±10%) 50 Hz	550-000A
	115 V (±10%) 60 Hz	550-001A
	100 V (±10%) 50/60 Hz	550-001A
Power consumption	1100 VA	
Dimensions (L × W × H)	1068 × 525 × 850 mm (42 × 21 × 3	33 in.)
Weight	110 kg (242 lb.)	
Type of protection	IP20	
Permissible ambient temperature (during operation)	+10°C to 40°C	



With the LDS3000, INFICON is opening a new chapter in the success story of leak detection systems. The successor to the LDS2010 is setting new standards for accuracy, reproducibility of measurement results and speed of leak detection. The LDS3000 is extremely compact. The small dimensions $330 \times 240 \times 280$ mm ($13 \times 9.45 \times 11.1$ in.) make it even easier to integrate it into leak detection systems. More importantly, the space requirements and installation expense have been reduced even further by dispensing with a 19" control module and improving the cabling considerably. In addition, there is an optional touch screen for easy operation and an optional field bus connection.





ADVANTAGES

HIGHLY EFFICIENT

Fast and optimized response times due to I-CAL.

COST EFFICIENCY

Low total cost of ownership (TCO) enabled by robust two hot filament ion source (3 years warranty).

CLEVER INVESTMENT

XL Sniffer Adapter converts the LDS3000 into a sniffer leak detector. Versatile communication through numerous analog and digital interface. LDS2010 compatibility mode. Significantly optimized cabling increases usage flexibility, even lengths of up to 30 m are possible.

Versatile communication through numerous analog and digital interface.

LDS2010 compatibility mode.

Significantly optimized cabling increases usage flexibility, even lengths of up to 30 m are possible.

SIMPLE TO USE AND TO INTEGRATE

Fast and easy updates are possible through USB port.

Compact design allows individual, customized integration into leak testing system.

cTÜVus – Certified according to Canadian and US standards (NRTL approved)

APPLICATIONS

The flexibility of the LDS3000 makes the instrument ideal for the integration into complex helium leak detection systems:

- Airbag parts
- Evaporators, condensers, compressors
- Valves, brake lines, fuel lines
- Hydraulic components and Motors



ORDERING INFORMATION (BASIC COMPONENTS)

ITEM	PART NUMBER
LDS3000 basic unit	560-300
I/O1000 module (input/output)	560-310
BM1000 bus module	
Profibus	560-315
Profinet	560-316
DeviceNet	560-317
EtherNet/IP	560-318
Data cable (MSB-I/O1000)	
2 m cable length	560-332
5 m cable length	560-335
10 m cable length	560-340

NOTE: An I/O1000 module or BM1000 module as well as a data cable are necessary for the operation of an LDS3000. The data cables can be used for connecting to an I/O1000 module or a BM1000 module and the CU1000 control unit.

ORDERING INFORMATION (OPTIONS)

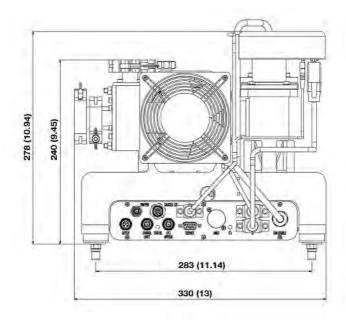
ITEM	PART NUMBER
CU1000 Control Unit	560-320
DIN rail power supply 24 V, 10 A	560-324
Internal test leak TL7	560-323
Pump module (complete, incl. connection accessories) TRIVAC D 4 B, 1-phase motor 230 V, 50/60 Hz	145 11
Sniffer valve	145 20
Sniffer line, incl. handpiece, with 200 mm sniffer tip	
3 m cable length	145 21
5 m cable length	145 22
10 m cable length	145 23
Replacement sniffer tip, 400 mm cable length	200 04 642
XL Sniffer Adapter	560-319
Diaphragm pump ¹⁾	560-330
External calibrated leak with 100% H ₂ ²⁾	12322
External helium calibrated leak	12237
Sniffer line to use in combination with the XL Sniffer Adapter	
SL3000XL-3, 3 m cable length	521-011
SL3000XL-5, 5 m cable length	521-012
SL3000XL-10, 10 m cable length	521-013
SL3000XL-15, 15 m cable length	521-014

 $^{^{\}mbox{\scriptsize 1)}}$ Recommended to use with the XL Sniffer Adapter.



²⁾ Leak rate of calibrated leak corresponds to (95/5) forming gas leak rate.

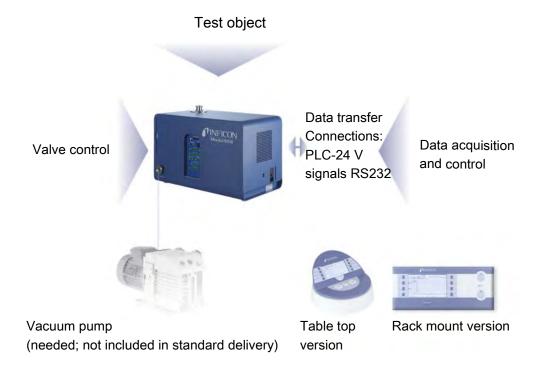
SPECIFICATIONS	
Minimum detectable leak rate	
GROSS mode	≤1 × 10 ⁻¹¹ mbar l/s (> 5 l/s Helium pumping speed)
FINE mode	≤5 × 10 ⁻¹¹ mbar l/s (1.7 l/s Helium pumping speed)
	, , , , , , , , , , , , , , , , , , , ,
ULTRA mode	≤1 × 10 ⁻⁹ mbar l/s
SNIFFER mode	≤1 × 10 ⁻⁷ mbar l/s
Units of measurement (selectable)	mbar l/s, Pa m³/s, atm cc/s, g/a, ppm
Maximum permissible inlet pressure	
GROSS mode	18 mbar
FINE mode	0.9 mbar
ULTRA mode	0.2 mbar
Response time	<1 s
Ion source	Two longlife iridium filaments, yttrium-oxide coated
Vacuum connections	DN 16 KF/DN 25 KF
Digital inputs/outputs	10 inputs, eight outputs (when used with I/O1000)
Control input	PLC compatible (max. 35 V)
Chart recorder output lin/log	0 – 10 V
Interface	RS232, RS485 or field bus systems
Dimensions (L × W × H)	330 × 240 × 280 mm



Dimensional drawing of the mass spectrometer module in mm (in)

Modul1000

Building up a leak test bench was never easier. The Modul1000 is the world's first leak detector that fulfills jobs which are normally done by a PLC. The detector itself provides all necessary valves for a vacuum leak test and controls the complete leak test process from charging the test object with helium until venting of the test chamber.



Modul1000

ADVANTAGES

HIGHLY EFFICIENT

Wide range detection system: from 0.1 to $<5 \times 10^{-12}$ mbar l/s.

Software algorithm I.CAL provides accurate test results in all measurement ranges.

Wide range power supply and integrated test leak.

COST EFFICIENCY

Low cost of ownership. The ion source filament is designed for long life and is supported with a 3-year replacement guarantee to minimize costly unscheduled downtime and maintenance expenses.

FUTURE-PROOF INVESTMENT

Supports any size of foreline pump.

• SIMPLE TO USE AND TO INTEGRATE

Compact design for easy integration in benchtop or rack systems. Compact design for easy integration in benchtop or rack systems.

Plug & play installation; flexible interfaces.

Flexible control via optional display unit, remote control, PLC or PC.

Storage of parameter settings for easy data transfer on an integrated, removable I.STICK.

LOW MAINTENANCE

Low maintenance due to ion source filament and self-diagnostics capability.

APPLICATIONS

The Modul1000 was especially designed for integration into medium automated test benches:

- Evaporators, condensers, compressors
- Valves
- · Brake lines, fuel lines
- Hydraulic components
- Motors



Modul1000

Weight

ORDERING INFORMATION	
ITEM	PART NUMBER
Modul1000, vacuum version	550-300A
Modul1000, vacuum and sniffer version	550-310A
Modul1000b, vacuum and sniffer version	550-330A
Display unit, table top use	551-100
Display unit for rack installation	551-101
Connecting cable for display unit	
0.7 m (2.3 ft)	551-103
5 m (16.4 ft)	551-102
Set of connecting plugs	551-110
Sniffer line SL200	140 05
Remote control RC1000C, wired including 4 m coiled cable	551-010
Remote control RC1000WL, wireless, incl. wireless transmitter	551-015
Wireless transmitter for connection >2 leak detectors	551-020
Extension cable, 8 m for RC1000C	140 22
TC1000 Test Chamber	551-005
Minimum detectable leak rate	
	5 4042 1 14
VACUUM mode	<5 × 10 ⁻¹² mbar l/s
SNIFFER mode	<5 × 10 ⁻⁸ mbar l/s
Maximum inlet pressure	0.4 mbar
Operational mode	3 mbar (Modul1000b)
Helium pumping speed at inlet	Wide range without crossover (12 decades) 2.5 l/s
Hellum pumping speed at miet	
Ion source	0.1 l/s (Modul1000b) Two longlife iridium filaments, yttrium-oxide coated
Start-up time	<3 min
Inlet port/fore-vacuum port	DN 25 KF
Power supply	100 – 240 V, 50/60 Hz
Control inputs	8 × PLC compatible, max. 35 V
Status/Valve control/trigger outputs	9/11/3 × relay contacts, max. 60 V(ac)/ 25 V(dc) / 1 A
Chart recorder output lin/log	2 × 0-10 V, programmable
Recommended fore-vacuum pump	2.5 - 16 m ³ /h, wet or dry
Dimensions (W × D × H)	535 × 350 × 339 mm (21.1 × 13.8 × 13.4 in.)
\\/a:=\b4	20 km (CC lb.)

30 kg (66 lb.)

Accumulation Leak Detector

LDS3000 AQ

LDS3000 AQ is the first leak detector to use forming gas or helium in a simple accumulation chamber.

The LDS3000 AQ is very sensitive and can detect leaks down to the 10⁻⁵ mbar l/s range. It will detect fluid leaks as reliably as helium vacuum leak—testing, but with costs practically as low as for air testing. The real differentiator: The new leak detector uses the costefficient forming gas or helium for accumulation leak — testing.



ADVANTAGES

HIGHLY EFFICIENT

With the accumulation method, INFICON is closing the gap between air and vacuum testing, while still achieving measurement results quickly and without any effect from temperature or moisture.

The minimum detectable leak rate is down to a range of 10⁻⁵ mbar·l/s

FUTURE-PROOF INVESTMENT

The ability to reliably perform leak testing not just with helium, but also with forming gas, means that you can be confident in the decision you take today.

Another special feature of the LDS3000 AQ is that with a simple change of operating mode, the leak detector can also be used for a vacuum system. One device that offers several solutions. With its variety of modern interfaces, the LDS3000 AQ already provides you with a future-proof solution today.

COST EFFICIENCY

The LDS3000 AQ and the accumulation method allow customers to meet high quality requirements, save costs and minimize investment all at the same time.

SIMPLE TO USE AND TO INTEGRATE

The special accumulation software of the LDS3000AQ allows customers to easily define the measuring period. Just a few parameters have to be entered, such as the chamber size, type of gas, leak rate etc., and the device then calculates a suggested measuring period, which simply has to be accepted.

APPLICATIONS

- · Leak detection for room air conditioner components, refrigeration components or heating components
- Manufacturers of automotive gas lines, small heater coils, etc. that are now demanding greater leak tightness
- · Leak detection involving warm, humid or large parts, where the pressure decay method is ineffective
- Other markets where helium vacuum leak detection has been considered too costly or complex



LDS3000 AQ

ORDERING INFORMATION (BASIC COMPONENTS)

ITEM	PART NUMBER		
LDS3000 AQ (incl. inlet system and special accumulation Software)	560-600		
I/O1000 module (input/output)	560-310		
BM1000 bus module			
Profibus	560-315		
Profinet	560-316		
DeviceNet	560-317		
EtherNet/IP	560-318		
Data cable (MSB-I/O1000)			
2 m cable length	560-332		
5 m cable length	560-335		
10 m cable length	560-340		

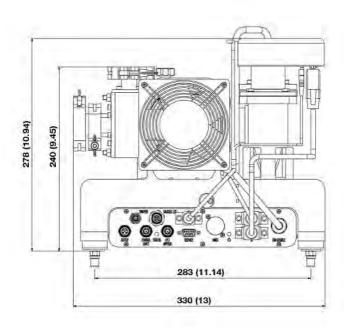
NOTE: An I/O1000 module or BM1000 module as well as a data cable are necessary for the operation of an LDS3000. The data cables can be used for connecting to an I/O1000 module or a BM1000 module and the CU1000 control unit.

ORDERING INFORMATION (OPTIONS)

ITEM	PART NUMBER
CU1000 Control Unit	560-320
DIN rail power supply 24 V, 10 A	560-324
Diaphragm pump LDS3000 AQ	560-630

LDS3000 AQ

SPECIFICATIONS		
Minimum detectable forming gas or helium leak rate	1 × 10 ⁻⁵ mbar l/s	
Measurement range	5 decades	
Test chamber pressure	1 atm	
Time constant of the leak rate signal	<1 s	
Gas sensor	180° sector field mass spectrometer	
Run-up time	<3 min	
Field buses available	PROFIBUS, PROFINET, DeviceNet, EtherNet/IP	
Connections	ISO-KF DN16	
Control input	PLC compatible, max. 35 V	
Status / trigger outputs	8 × relay contacts, max. 25 V(ac)/ 60 V(dc)/ 1 A	
Chart recorder output lin/log	0 - 10 V	
Dimensions (L × W × H)	330 × 240 × 280 mm	



Dimensional drawing of the mass spectrometer module in mm (in)

T-Guard2

COST EFFECTIVE, RELIABLE AND ALMOST MAINTENANCE-FREE

T-Guard2 Leak Detection Sensor closes the gap between costly hard vacuum helium leak detection and low sensitivity leak testing methods like water bath and pressure decay. There is no faster and more costeffective way of repeatable leak testing in the measurement range of T-Guard2.



ADVANTAGES

LOW OPERATING COST

The INFICON Wise Technology helium sensor does not need a vacuum, turbo- pump, or maintenance. This lowers your operating costs and assures high uptimes

NO LIMITATION OF PRODUCT PROPERTIES

Even warm or humid objects, and those can not be well operated under vacuum can be leak tested

SIMPLE AND LOW COST CHAMBER

T-Guard2 works at atmospheric pressure, therefore there is no need for vacuum chambers and pumps

• FIND ALL LEAKS RELIABLY

With INFICON Wise Technology leaks down to E-6 mbarl/s can be detected reliably

• EASY TO USE

The intelligent software and optional display units supply easy operation through an intuitive menu structure

FLEXIBLE CONTROL

INFICON T-Guard2 allows a wide range of control options. You can choose between PLC, PC or optional display and Profibus.

APPLICATIONS

- Wherever pressure decay and water bath systems are used or are not sensitive enough
- Leak detection for water coolers and radiators. Big valves, e.g., for chemical applications
- Manufacturers of automotive gas lines and tanks, small heater coils, etc. that are now demanding greater leak tightness
- Leak detection involving warm, humid or large parts, where the pressure decay method is ineffective
- Other markets where helium vacuum leak detection has been considered too costly or too complex

T-Guard2

ORDERING INFORMATION		
ITEM	PART NUMBER	
T-Guard2 Leak Detection Sensor	540-200	
T-Guard2 Leak Detection Sensor with Profibus	540-201	
OPTIONS, ACCESSORIES		
Control Unit, table top version	551-100	
Control Unit, rack version	551-101	
Cable 5 m for 551-100	551-102	
Connecting cable ext. Control Unit, 0.7 m	551-103	
PLUG SET Modul1000	551-110	
I-Stick Modul1000	200001997	
SPECIFICATIONS		
Minimum detectable leak rate	1 × 10 ⁻⁶ mbar l/s	
Measurement range	Five decades	
Test chamber pressure	1 atm	
Maximum carrier gas flow	1,000,000 sccm	
Probe gas flow Fine / Gross	180 sccm / 90 sccm	
Time constant of the leak rate signal	<1 s	
Helium sensor	WISE Technology™	
Run-up time	<3 min	
Hose connectors	6 mm	
Control inputs	6 × PLC compatible, max. 35 V(ac)	
Status / trigger outputs	8 × relay contacts, max. 60 V(ac)/ 25 V(dc)/ 1 A	
Chart recorder output lin/log	2 × 010 V, programmable	
Power supply demand / power consumption	24 V(dc) / 100 W	
Type of protection	IP20	
Dimensions (L × W × H)	272 × 130 × 272 mm (10.7 × 5.1 × 10.7 in.)	
Weight	6.8 kg / 15 lbs	
Noise level dB (A)	<56	
Typical power consumption	<100 W	
December of defense access	Torrestant discharges	



Recommended fore pump

Two-stage diaphragm

Contura[®] Leak Tester Series S400, S600

The innovative Contura Series Leak Tester offers manufacturers of food packaging machines and the food industry in general a unique solution for detecting leaks in MAP (modified atmosphere packaging) and other flexible packages.

No matter whether it is a gross leak or a leak so fine that it is undetectable by the naked eye or by the water bath method: the unique technology of the Contura Leak Series can detect any leak—without tracer gas and without damage to the package.



ADVANTAGES

- No tracer gas required
- Non-destructive testing
- Test sensitivity: detection of even the finest of leaks (hole sizes <10 µm)
- Wide dynamic range: Include cross-leak detection
- Rapid and reliable leak-testing: measuring time: <12 sec
- Immediate and quantitative indication of leak rate
- Multiple possibilities for integrating into production lines
- Reduction in rates of complaint and processing costs
- · Reinforcement of the image through always durable goods and defect-free packaging

APPLICATIONS

- · For checking whether MAP packaging and hermetically sealed packages are airtight
- Usage in laboratories and production lines
- Allows manufacturers to check whether newly built packaging machines produce 100% airtight packaging

Contura[®] Leak Tester Series S400, S600

 $2.25 \pm \times 10^{-1}$

ORDERING INFORMATIONITEMPART NUMBERContura \$400570-000Contura \$600574-000Additional test leaks
Con-Check $(1.4 \pm 0.2) \times 10^{-2}$ 571-000

572-000

573-000

SPECIFICATIONS				
	S400	S600		
Chamber size (L × W × H)	400 × 350 × 200 mm (15.7 × 13.7 × 7.9 in.)	550 × 450 × 250 mm (21.7 × 17.7 × 9.8 in.)		
Device dimensions (L × W × H)	725 × 535 × 475 mm (28.5 × 21.0 × 18.7 in.)	800 × 780 × 420 mm (31.5 × 30.7 × 16.5 in.)		
Weight	46 kg	61 kg		
Test duration	<12 s			
Smallest detectable (hole diameter)	<10 µm	10 μm		
Calibration	Not nec	Not necessary		
Warm-up time	<1	<1 min		
Casing	Stainless steel, spl	Stainless steel, splash-proof to IP20D		
Power supply	115 /230 V ± 10%	115 /230 V ± 10% / 50 Hz – 60 Hz		
Interfaces	USB/network/RS232 serial			
Display	7 in. touc	7 in. touchscreen		
Barcode reader	User and product selection			

Pac-Check

Calibration kit

Pernicka 700H

The Cumulative Helium Leak Detector (CHLD) combines mass spectrometer expertise with cryogenic ultra-high vacuum. The Pernicka 700H offers hermetic testing superior to conventional GROSS and FINE leak methods.

This technique can be applied to any hermetically sealed device which either contains a gas such as nitrogen, helium, argon, krypton, xenon, etc. or can be "bombed" with helium.



ADVANTAGES

HIGHLY EFFICIENT

Fast and effective test procedures for various test objects by tailored method.

Shorter bombing time due highest sensitivity for smallest detectable leak rates.

Fast calibration cycle.

Simultaneous detection of fluorocarbons, nitrogen, argon, xenon, etc..

Combining GROSS and FINE leak tests in one operation.

COST EFFICIENCY

Low cost of ownership.

SIMPLE TO USE AND TO INTEGRATE

Customer designed inlays for easier handling.

LOW MAINTENANCE

Low maintenance due to worldwide Support & Service.

APPLICATIONS

- · High-reliability electronics, such as space/satellite parts
- · Gas-filled components
- Large Hybrid packages
- Ultra-small volume devices, such as SMD packages
- Implantable medical devices, such as pacemakers, cochlear implants

Pernicka 700H

ORDERING INFORMATION

ITEM	PART NUMBER		
Pernicka 700H			
Cumulative helium leak detector system,			
110 V version	550-700		
230 V version	550-701		
OPTIONS:			
Double O-ring test chamber			
Large	551-710		
Medium	551-711		
Small	551-712		
Small metal seal test chamber	551-715		
High purity purge gas regulator for Nitrogen/Argon			
Pressure setting max. 30 PSI			
Connection to gas bottle US CGA 580	551-701		
Connection to gas bottle DIN 477 No. 6	551-702		
Connection to gas bottle DIN 477 No. 10	551-703		
Connection to gas bottle Chinese G5/8-14 RH-EXT	551-706		
Gas regulator for valve operation			
Pressure setting max. 250 PSI			
Connection to gas bottle US CGA 580	551-705		
Connection to gas bottle DIN 477 No. 10	551-704		
Test leak			
Air leak rate 10 ⁻⁵ mbar l/s	551-720		
Air leak rate 10 ⁻⁶ mbar I/s	551-721		



Pernicka 700H

SPECIFICATIONS			
Minimum detectable leak rate for helium			
FINE mode	$>4 \times 10^{-14}$ mbar l/s		
GROSS mode	>10 ⁻⁴ mbar l/s		
Detectable masses	2–100		
Mass spectrometer	Quadrupole type		
Calibrated built-in test leak in the range	10 ⁻¹⁰ mbar l/s		
Test port	DN 16 CF		
Vacuum pump system	- turbomolecular pump		
	- roughing pump		
	- cryo pump		
Supply voltage	110/120 V, 50/60 Hz 15 A		
	220/240 V, 50/60 Hz 10 A		
Cryo compressor (air cooled)	208-240 V, 50/60 Hz 10 A		
Gas supply			
Valve operation	Compressed air, 100 – 110 PSI		
Purge gas	Argon, 0.5 – 1 PSI		
Ambient conditions	Intended for indoor use only		
Max. permissible height above sea level (during operation)	2000 m		
Operating temperature	+15 to 28°C (60 to 80°F)		
Max. relative humidity	80%		
Overvoltage category	II		
Degree of contamination	2 (EN 61010)		
Weight	245 kg (540.13 lb.)		
Dimensions (W × H × D)	660 × 1390 × 870 mm (26 × 54.5 × 34.25 in.)		

Natural Gas Leak Detectors

IRwin®

IRwin® Methane Leak Detector is an innovative natural gas detector for easy gas pipes survey and gas leak detection. Developed in accordance with many national directives, as the DVGW (Deutscher Verband des Gasund Wasserfaches) directive, this natural gas leak detector is portable and has explosion-proof models certified for use in Zone 0, classification Ex II 1G, Ex ia IIC T3 Ga, Intrinsically Safe Class I, Division 1, Groups A, B, C and D, T3.

The integrated proprietary IR sensor has a very short reaction and recovery time and also a high sensitivity. This prevents false alarms when searching for gas leaks. In addition, a correct and fast leak evaluation is ensured. The range is from 1 ppm to 100 Vol.%.







IRwin®

ADVANTAGES

HIGHLY EFFICIENT

The specially developed gas chromatograph (GC) and sensor combination allows near realtime distinction between swamp gas and natural gas.

Improved efficiency with high sensitivity, fast reaction and short recovery time.

Accurate gas analysis enabled through improved IR-technology.

Automatic documentation of survey results.

COST EFFICIENCY

This multi-function instrument efficiently operates on different surfaces and situations during survey, is highly sensitive, responds quickly and has a short recovery time.

• SIMPLE TO USE AND TO INTEGRATE

Thanks to quick install fittings, the user can easily apply the correct probe for the specific working situation. Modular system for quick probe change.

LOW MAINTENANCE

All needed items are easily carried – no need for extra trips to your vehicle.

Filter change done in the field with a minimum of tools.

APPLICATIONS

- Natural gas pipelines (Distribution and Transmission)
- Biogas
- · In-house gas lines
- Natural gas production companies
- Landfill Surface Emission Monitoring

IRwin®

ORDERING INFORMATION			
ITEM	PART NUMBER		
INSTRUMENTS			
IRwin S	580-000		
IRwin SX	580-010		
IRwin SXT	580-015		
IRwin SXG	580-020		
IRwin SXGT	580-030		
ACCESSORIES			
IRwin Accessories Kit	580-712		
Carpet Probe 'Mono Wheeler'	580-210		
Bell Probe	580-300		
Carpet (without locking mechanism)	580-211		
Bell	580-301		
Flexi Bell	580-305		
Hand Probe	580-100		
Hand Probe Flexible Extension	580-110		
Rod, 850 mm (33.4 in.)	580-150		
Short Rod, 600 mm (23.6 in.)	580-140		
Extension Rod, 150 mm (5.9 in.)	580-160		
Bar Hole Probe, for 13–18 mm (0.5–0.7 in.) holes diameters	580-115		
Swan Neck Probe	580-120		
Extension Connector	580-220		
Transport case	580-450		
Mat	580-127		
Harness	580-405		
Compact Kit	580-240		
Compact Rod	580-170		
ODFR, On Demand Flow Regulator US For C10 bottles 5/8"x18 UNF	580-230		
ODFR, On Demand Flow Regulator DE for aerosol/minican 7/16"x28 UNEF	580-235		





SPECIFICATIONS					
TYPE	IRwin S	IRwin SX	IRwin SXT	IRwin SXG	IRwin SXGT
DETECTABLE GASES					
Methane	CH ₄	CH ₄	CH ₄	CH ₄	CH ₄
Carbon dioxide	CO ₂	CO ₂	CO ₂	CO ₂	CO ₂
Ethane	C ₂ H ₆	C ₂ H ₆	C ₂ H ₆	C ₂ H ₆	C ₂ H ₆
Propane		C_3H_8	C ₃ H ₈	C ₃ H ₈	C ₃ H ₈
Butane		C ₄ H ₁₀			
Carbon monoxide	,		CO		CO
Oxygen			O_2		O_2
Hydrogen sulfide			H₂S		H ₂ S
Sensitivity	1 ppm to 100% CH ₄	1 ppm to 100% CH ₄	1 ppm to 100% CH ₄	1 ppm to 100% CH ₄	1 ppm to 100% CH ₄
Operating time	min. 8 h	min. 8 h	min. 8 h	min. 8 h	min. 8 h
Power supply	Lithium Ion battery,	Lithium Ion battery,	Lithium Ion battery,	Lithium Ion battery,	Lithium Ion battery,
	100% in 4 h;	100% in 4 h;	100% in 4 h;	100% in 4 h;	100% in 4 h;
	fast charge in 3 h	fast charge in 3 h	fast charge in 3 h	fast charge in 3 h	fast charge in 3 h
IP protection type	IP54	IP54	IP54	IP54	IP54
Operating temperature	-20°C to 50°C	-20°C to 50°C	-20°C to 50°C	-20°C to 50°C	-15°C to 40°C
Storage temperature	-25°C to 70°C	-25°C to 70°C	-25°C to 70°C	-25°C to 70°C	-25°C to 70°C
Humidity	max. 95% RH.	max. 95% RH.	max. 95% RH.	max. 95% RH.	max. 95% RH.
Tallially	not condensing	not condensing	not condensing	not condensing	not condensing
Dimensions (W × H × D)	197 × 256 × 62 mm	197 × 256 × 62 mm	197 × 256 × 62 mm	197 × 256 × 62 mm	197 × 256 × 62 mm
WEIGHT	137 ~ 200 ~ 02 111111	101 ~ 200 ~ 02 111111	101 ~ 200 ~ 02 111111	101 ~ 200 ~ 02 111111	107 ~ 200 ~ 02 111111
Instrument	approx. 1.4 kg (3 lb.)	approx. 1.6 kg (3.5 lb.)	approx. 1.6 kg (3.5 lb.)	approx. 1.6 kg (3.5 lb.)	approx. 1.6 kg (3.5 lb.)
Instrument and probe system	approx. 3 kg (6 lb.)	approx. 3 kg (6 lb.)	approx. 3 kg (6 lb.)	approx. 3 kg (6 lb.)	approx. 3 kg (6 lb.)



Service Tools for HVAC and Automotive

D-TEK® Stratus

Find leaks in no time!

The D-TEK Stratus combines the outstanding leak detection capabilities of D-TEK Select and the gas cloud search of a portable monitor in a handheld device.

Quickly determine the area where the leak is located using the large, easy-to-read LCD screen and then localize the leak with the same device!

The D-TEK Stratus is the next big step in the world of refrigerant leak detection.



ADVANTAGES

HIGHLY EFFICIENT

Sensitivity of 0.03 oz/year (1 g/year).

Innovative cloud hunter mode with ppm display - locates leaks faster than ever

Detects all CFCs, HCFCs, HFCs, and HFOs.

Sensitivity does not decrease over time.

- Fully redesigned infrared sensor:
 - Longest sensor life in the industry
 - Easy field replacement
- COST EFFICIENCY

With the cloud hunter and pinpoint modes, you have two leak detectors in one.

• SIMPLE TO USE AND TO INTEGRATE

Automatic and manual zero modes.

Rugged carrying case included.

- New lithium ion battery:
 - Quick charge capability
 - Easy field replacement



D-TEK® Stratus

APPLICATIONS

• Industrial AC and Refrigeration

More information about our service tools is available at www.inficonservicetools-europe.com

We will be happy to receive your request by e-mail at servicetools.europe@inficon.com



D-TEK® Stratus

ITEM	PART NUMBER
D-TEK Stratus	724-202-G11
Accessories and replacement parts	
Earphones	721-607-G1
TEK-Check R134a test leak	703-080-G10
Charger US and International)	721-606-G1
12 VDC car charger	721-605-G1
Lithium ion battery	721-702-G1
Battery charging station	721-610-G1
Battery charging station combination	721-604-G1
Needle probe extension	721-612-G1
Refrigerant sensor (detects CFCs, HFCFs, HFCs and HFOs)	721-701-G1
CO ₂ sensor	Available soon
Filter cap	712-705-G1
Filter cartridges	712-707-G1
Transport case	-0.1 -0.0 -0.1
SPECIFICATIONS	724-700-G1
SPECIFICATIONS	
·	D-TEK Stratus
SPECIFICATIONS	D-TEK Stratus Infrared sensor
SPECIFICATIONS	D-TEK Stratus Infrared sensor Lithium ion battery
SPECIFICATIONS	D-TEK Stratus Infrared sensor Lithium ion battery Replacement filter
SPECIFICATIONS	D-TEK Stratus Infrared sensor Lithium ion battery Replacement filter AC charger
SPECIFICATIONS	D-TEK Stratus Infrared sensor Lithium ion battery Replacement filter
SPECIFICATIONS	D-TEK Stratus Infrared sensor Lithium ion battery Replacement filter AC charger
SPECIFICATIONS	D-TEK Stratus Infrared sensor Lithium ion battery Replacement filter AC charger DC car charger
SPECIFICATIONS	D-TEK Stratus Infrared sensor Lithium ion battery Replacement filter AC charger DC car charger Extra long probe
SPECIFICATIONS Contains	D-TEK Stratus Infrared sensor Lithium ion battery Replacement filter AC charger DC car charger Extra long probe Transport case
SPECIFICATIONS	D-TEK Stratus Infrared sensor Lithium ion battery Replacement filter AC charger DC car charger Extra long probe Transport case Earphones R22, R32, R134a, R404a, R407c, R410a, R422 R448a, R449a, R452a, R452b, R507 (AZ50), R1234yf, CO ₂ (requires CO ₂ sensor) ammonia,
SPECIFICATIONS Contains Compatible refrigerants	D-TEK Stratus Infrared sensor Lithium ion battery Replacement filter AC charger DC car charger Extra long probe Transport case Earphones R22, R32, R134a, R404a, R407c, R410a, R422 R448a, R449a, R452a, R452b, R507 (AZ50), R1234yf, CO₂ (requires CO₂ sensor) ammonia, SF6 and others



Weight

Certificates

Warranty

Probe length (standard probe)

~ 10 hours (leak detection mode)

490 g

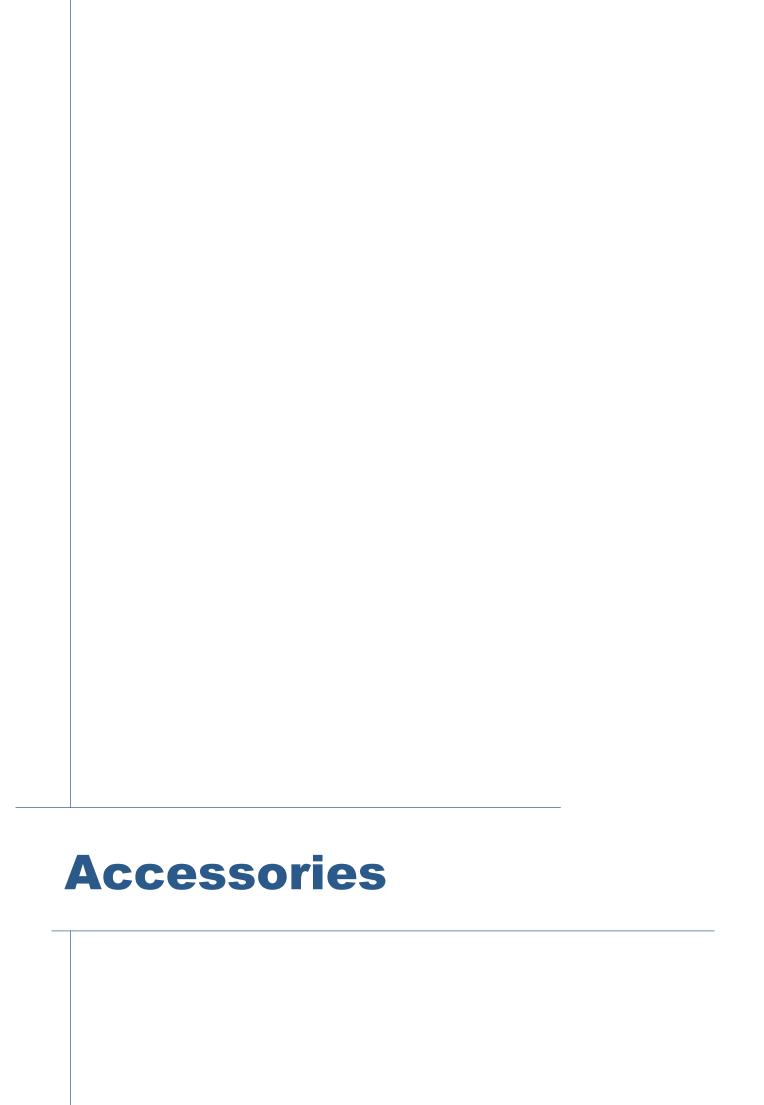
38 cm

2 years

CE SAEJ2791 SAEJ2913 EN14624:2012 A2L certified

D-TEK® Stratus





Test Leaks

	Calibrated Test Leaks	C1
	Sniffer Application Test Leaks	C4
	Calibration Leaks for Sensistor Industrial Hydrogen Leak Detectors Test Leaks	C6
	Calibration Leaks for Sensistor Industrial Hydrogen Leak Detectors Test leaks	C7
	Con-Check and Pac-Check Test Leaks	C8
M	liscellaneous	
	Accessories Leak Detection Systems	C8



Calibrated Test Leaks

Test Leaks

Manufacturers of helium leak-testing systems require calibrated leaks of various sizes with individually adjusted leak rates for the purpose of setting up and calibrating their systems.

Depending on the type of application, these calibrated leaks are either installed in the test sample as a master leak or are installed in the test chamber itself.

INFICON offers calibrated leaks which are capable of meeting the requirements concerning type and required leak rate.

These types of calibrated leaks are only available on request. Please use the order form on our website at www.inficon.com to provide feedback on feasibility as well as for all important ordering information.

ADVANTAGES

- Various types adapted to different customer requirements
- · Simple to operate
- · Easy to install
- · Ideal installation dimensions
- All calibrated leaks are supplied with a factory certificate indicating their leak rate



Calibrated leak with screw-in sleeve



Calibrated screw-in leak



Calibrated leak with cylindrical casing and VCO fitting



Calibrated leak with pin type casing



CONTURA Z integrated test leak



Test Leaks

APPLICATIONS

- As a master calibrated leak built directly into the test sample
- · Directly installed on the test chamber
- Use as a calibrated leak for sniffer applications

CALIBRATED INTEGRAL LEAK WITH HELIUM RESERVOIR

The integral helium test leak is for use in a vacuum test chamber and is designed for easy filling and refilling by the customer.

It is used for:

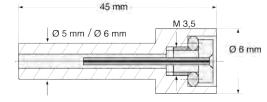
- · Calibration of the vacuum system
- Evaluation of the machine factor for the system
- Verification of the test procedure
- Max. operating pressure: 1 bar against vacuum

119.5 mm Ø25 mm Ø65 mm 20 mm 83.5 mm

CONTURA Z integral test leak

CALIBRATED LEAK WITH PIN TYPE CASING

Helium calibrated leaks without gas reservoir (capillary type of leak) for sensitivity and signal response time determinations during vacuum leak detection. A purging valve with hose nozzle permits a rapid exchange of the gas in the dead volume.

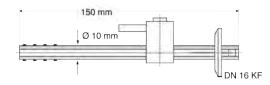


Calibrated leak with screw-in sleeve

CALIBRATED LEAK WITH CYLINDRICAL **CASING**

The test gas connection is either by a VCO fitting or a 10 mm hose nozzle for flexible connections.

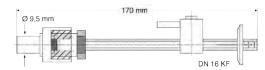
All calibrated test leaks for systems are designed for a max. working temperature of 80°C.



Calibrated leak with pin type casing and hose nozzle

CALIBRATED LEAK WITH SCREW-IN SLEEVE

Used as a master leak to check the entire helium leaktesting system.



Calibrated leak with pin type casing and VCO fitting

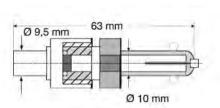
Test Leaks

CALIBRATED SCREW-IN LEAK

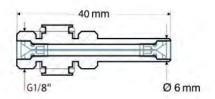
The calibrated screw-in leak is designed to prepare a test sample with a specific helium leak rate. In a leak detection system this master test sample can be used for

- · Calibration of the vacuum system
- Evaluation of the machine factor for the system
- Verification of the test procedure

It is prepared with a fixed thread to allow a quick installation into a system. The thread can be on the pressure long side or the pressure short side, depending on the order.



Calibrated leak with cylindrical casing and VCO fitting



Calibrated screw-in leak

ORDERING INFORMATION

CALIBRATED LEAK	LEAK RATE RANGE	MAX. OPERATING PRESSURE	PART NUMBER
CONTURA Z integral test leak	10 ⁻² - 10 ⁻⁶ mbar l/s	1 bar against vacuum	143-15S
Screw-in sleeve, 5 mm Ø	on request	20 bar – up to 40 bar ¹⁾	143 00
Screw-in sleeve, 6 mm Ø	on request	20 bar – up to 40 bar1)	143 16
Pin-type casing and hose nozzle	on request	6 bar	143 08
Pin-type casing and hose nozzle, TL 4	10 ⁻⁴ mbar l/s	6 bar	155 65
Pin-type casing and hose nozzle, TL 6	10 ⁻⁶ mbar l/s	6 bar	155 66
Pin-type casing and VCO fitting	on request	6 bar	143 04
Cylindrical casing and VCO fitting	on request	6 bar	143 12
Calibrated screw-in leak	on request	40 bar	143 20

¹⁾ Up to 40 bar if the capillary is glued in by the customer

On request:

Please visit the web form at "http://www.inficon.com/lof". With the Order Form you will get direct feedback about feasibility of the required calibrated leak. If the calibrated leak can be made a code is generated. Place the order to your INFICON dealer with the supplied code of the Order Form.



Sniffer Application

The function of these leaks is based on a special quartz capillary which is customized to deliver a specific reduced flow from a test gas reservoir. This type of calibrated test leak is available with different leak rates and test gases (Ordering Information [▶ 4]).

ADVANTAGES

- Highly accurate and reliable due to the profile of the quartz capillary
- Metal-free capillary for low temperature dependence
- Inspection certificate (included) in accordance to DIN EN 10204:2004-3.1

APPLICATIONS

 Determination of the nominal leak rate by comparison with a calibrated leak having a PTB certificate



ORDERING INFORMATION CALIBRATED LEAK PART NUMBER LEAK RATE RANGE 1.0-1.2 × 10⁻⁴ mbar l/s 122 37 S-TL 4, with helium gas reservoir S-TL 5, with helium gas reservoir $2.0-6.0 \times 10^{-5}$ mbar l/s 122 38 S-TL 6, with helium gas reservoir $6.0-8.0 \times 10^{-6}$ mbar l/s 122 39 1.0-1.1 × 10⁻⁴ mbar l/s H₂/forming gas 123 22 CALIBRATED SNIFFER TEST LEAKS FOR REFRIGERANTS 2-5 g/a, 0.07-0.18 oz/yr R 134a 122 20 122 20S *) 2-11 g/a, 0.07 - 0.39 oz/yr R 134a 10-11 g/a, 0.353 – 0.383 oz/yr R 134a 122 40 2-5 g/a, 0.07-0.18 oz/yr R 600a 122 21 2-20 g/a, 0.07 - 0.71 oz/yr R 600a 122 21S *) 14-18 g/a, 0.49 - 0.63 oz/yr 122 41 R 600a 2-5 g/a, 0.07-0.18 oz/yr 122 22 R 404a 2-10 g/a, 0.07 - 0.18 oz/yr R 404a 122 22S *) 10-15 g/a, 0.353 - 0.529 oz/yr 122 42 13-17 g/a, 0.459 - 0.60 oz/yr R 404a R152a 2-5 g/a, 0.07-0.18 oz/yr 122 27 2-5 g/a, 0.07-0.18 oz/yr R 407c 122 28 2-10 g/a, 0.07 - 0.353 oz/yr R 407c 122 28S *) 10-15 g/a, 0.353 – 0.529 oz/yr 2-5 g/a, 0.07-0.18 oz/yr R 410a 122 29 2-10 g/a, 0.07 - 0.353 oz/yr R 410a 122 29S *) 10-15 g/a, 0.353 – 0.529 oz/yr 2-5 g/a, 0.07-0.18 oz/yr R1234 YF 122 35 2-8 g/a, 0.07-0.282 oz/yr R 32 122 36S R 290 122 31 7-8 g/a, 0.25-0.28 oz/yr R 134a 122 40 10-14 g/a, 0.36-0.49 oz/yr 2-3.5 g/a, 0.07 - 0.123 oz/yr CO 122 32 10-14 g/a, 0.353-0.494 oz/yr CO 122 75 2-5 g/a, 0.07 - 0.18 oz/yr SF₆ 123 00 2-5 g/a, 0.07 - 0.18 oz/yr R 1234ze 123 01 R 245fa 2-5 g/a, 0.07 - 0.18 oz/yr 123 04 2-5 g/a, 0.07 - 0.18 oz/yr R 452A 123 05 2-5 g/a, 0.07 - 0.18 oz/yr R 448A 123 11 10-15 g/a, 0.353 – 0.529 oz/yr

Sniffer Application

CALIBRATED LEAK		LEAK RATE RANGE	PART NUMBER	
2-5 g/a, 0.07 – 0.18 oz/yr	R 452B		123 20	
2-5 g/a, 0.07 – 0.18 oz/yr	R 454C		123 21	
2-3 g/a, 0.07 – 0.106 oz/yr	R 454B		123 23	
2-5 g/a, 0.07 – 0.18 oz/yr	R 513A		123 24	
2-5 g/a, 0.07 - 0.18 oz/yr	R 450A		123 27	
2-5 g/a, 0.07 – 0.18 oz/yr	R 438A		123 28	

^{*)} Test leaks with customer-specific leak rate in the specified range



Calibration Leaks for Sensistor Leak Detectors

The Easy Way to Test and to Calibrate-For Maximum Accuracy

To be able to correctly accept/reject test objects you need to measure to a set standard. You also need to calibrate your leak detector against a reliable reference leak. INFICON reference leaks for Sensistor industrial hydrogen leak detectors cover a wide range of leak rates to suit your specific application and include bigger leaks (Types A-C) and smaller leaks (Types E and G). Leak Type A is intended for accumulation testing only. All leaks are traceable to NIST, NMIJ, NPL, PTB, etc., through the Mutual Recognition Arrangement of the BIPM.





TYPES AND CONNECTIONS

A, B and C

Sintered stainless steel leaks Target flow between 5x10⁻² and 5x10⁻⁴ (Air)

E and G

Crimped metal capillary leaks Target flow between $7x10^{-5}$ and $2x10^{-5}$ (5%H₂/95%N₂)

ADVANTAGES

- Suitable for industrial applications
- · Easy to use
- · Available in different leak rates
- Traceable to NIST, NMIJ, NPL, PTB, etc.

APPLICATIONS

• Test and Calibration of Sensistor Industrial Hydrogen Leak Detectors

ORDERING INFORMATION		
CALIBRATED LEAK	PART NUMBER	
Calibration Leak Type A, 5x10 ⁻² mbarl/s @1bar	590-420	
Calibration Leak Type B, 5x10 ⁻³ mbarl/s @1bar	590-421	
Calibration Leak Type C, 5x10 ⁻⁴ mbarl/s @1bar	590-422	
Calibration Leak Type E, 10g/a	590-427	
Calibration Leak Type G, 3g/a	590-429	

Test leaks

CalMate Adaper for Calibrated leaks

CalMate calibration adapter

For inserting a sniffer tip into the opening of the CalMate calibration adapter to start a quick and easy calibration check or calibration in a sniffer leak detector, e.g. the XL3000flex.



APPLICATIONS

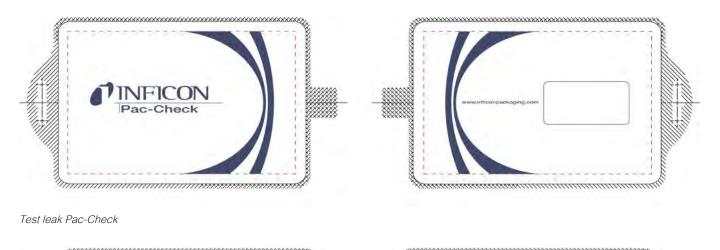
• For adaption to a calibrated leak

ORDERING INFORMATION		
CALIBRATED LEAK	PART NUMBER	
CalMate connection cable 1 m	520-210	
CalMate connection cable 3 m	520-215	
Connecting cable CalMate to IO1000	520-220	
IO1000 module	560-310	

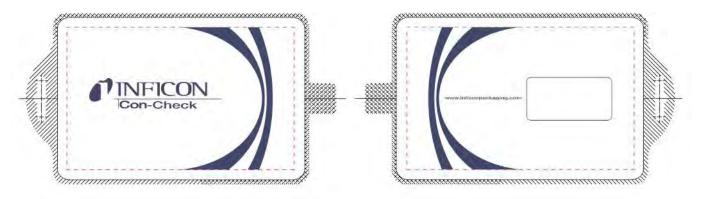


Con-Check and Pac-Check

Con-Check and Pac-Check are used to test the function of Contura S400.



Test leak Pac-Check



Test leak Con-Check

ORDERING INFORMATION		
ITEM		PART NUMBER
Additional test leaks		
Con-Check	$(1.8 \pm 0.6) \times 10^{-2}$	571-000
Pac-Check	$2.25 \pm \times 10^{-1}$	572-000
Calibration kit		573-000

Leak Detection Systems

Accessories

SNIFFER TOOLS

SPECIFIC SNIFFER LINES

SNIFFER LINES FOR DETECTING SPECIFIC **GASES**

For use with the HLD6000 mobile leak detector.

- SMART sniffer line for R22, R32, R134a, R404A, R407C, R410A, R1234yf, R1234ze and 3 additional gases from the selectable gases that are verifiable by the device
- Sniffer line for R744 (CO₂)
- Sniffer line for R600a and R290



SMART sniffer line

ORDERING INFORMATION

ITEM	PART NUMBER
SMART sniffer line (gas family of the HFC refrigerant)	511-047
R744 (CO2) sniffer line	511-045
R600a/R290 sniffer line	511-048

SNIFFER LINE SL200

HELIUM SNIFFER LINE SL200 FOR THE UL1000/5000 AND MODUL1000

Helium sniffers in connection with the UL1000, UL5000 and the Modul1000 leak detectors are used for leaktesting test samples which are pressurized with helium. Besides pinpointing the leaks, it is possible to determine the leak rate of the escaping helium.

- Sniffer line connects directly to the inlet port
- Very fast response time <1 s
- Extremely low detection limit <1 × 10⁻⁷ mbar l/s
- Rigid 120 mm sniffer tip (included)
- · Connecting flange DN 25 KF



Helium sniffer line SL200 P

ITEM	PART NUMBER
Helium sniffer line, SL200 P, 4 m long, straight handle with red/green LED for go/no-go indication, rigid sniffer tip 120 mm	140 05



SL200, QT100 AND GAS SPRAY GUN

HELIUM SNIFFERS QUICK-TEST™ QT100 **FOR THE UL1000/5000 AND MODUL1000**

- For greater distances up to 20 m between test object and leak detector
- Diaphragm pump for extracting the search gas
- Minimum detectable leak rate 1 × 10⁻⁶ mbar l/s
- Short response and decay times: 1 s at 5 m, 8 s at 20 m
- · High sniffer velocity
- · Built-in transformer for adaptation to any required power supply voltage 110–230 V(ac)



Helium sniffer QUICK-TEST QT100 with sniffer

SEARCH GAS SPRAY GUN

The search gas spray gun with PVC hose (5 m long) is used for well aimed spraying of search gas at places where a leak is suspected.



Search gas spray gun

ORDE	RING IN	FORMA	TION

ITEM	PART NUMBER	
Helium sniffer QUICK-TEST QT100	155 94	
Sniffer line for the QT100		
5 m	140 08	
20 m	140 09	
Search gas spray gun with rubber bladder	165 55	
Rubber bladder (helium reservoir for spray gun) with hose clamp	200 206 239	

SPECIFICATIONS

FEATURE	SL200	QT100	
Minimum detectable leak rate	<10 ⁻⁷ mbar l/s	10 ⁻⁶ mbar l/s	
Supply voltage	-	110 – 220 V, 50/60 Hz	
Signal response time, approx. at a length	of		
5 m	<1 s	1 s	
20 m	-	8 s	
Connection flange	DN 25 KF	DN 25 KF	
Weight	0.6 kg (1.32 lb.)	3.5 kg (7.72 lb.)	

SNIFFER LINE SL3000

HELIUM SNIFFER LINE SL3000 FOR E3000, P3000, XL3000FLEX, UL3000 FAB PLUS AND UL3000 FAB ULTRA

- Detection limit < 2 × 10⁻⁷ mbar l/s
- Gas flow, distance sensitivity 160 sccm
- Display with measurement view
- Acknowledge faults via buttons on the sniffer probe



Helium sniffer line SL3000

ITEM	PART NUMBER
SL3000-3, sniffer line 3 m length	525-001
SL3000-5, sniffer line 5 m length	525-002
SL3000-10, sniffer line 10 m length	525-003
SL3000-15, sniffer line 15 m length	525-004



TC1000 TEST CHAMBER

- Turns the UL-Devices and the Modul1000 into a reliable and user-friendly workstation for testing of hermetically sealed parts (also according to MIL-STD 843, Method 1014)
- Easy to install
- Maintenance-free
- Volume (hemispherical shape): approx. 430 ccm
- Upper diameter/depth: 130/40 mm
- Material: Aluminum alloy, low outgasing rate
- · Weight: 2.5 kg
- Vacuum connection: DN 25 KF
- Integrated sensor switch to start test in combination with UL1000/UL1000 Fab and the Modul1000
- Clearly visible red/green LED's to display test results
- Calibration by an external test leak is easy by using an optional adapter plate
- Protection of tested parts against static discharge by the standard ESD wrist band and an optional ESD mat (Cat. No. 551-002) for UL1000/UL1000 Fab



TC1000 Test Chamber



TC1000 in operation; exemplary menu function showed on the display

ITEM	PART NUMBER
TC1000 test chamber incl. ESD wrist band	551-005
Test leak adapter for TC1000, DN 16 KF flange	200 001 797



REMOTE CONTROL RC1000

- Up to 100 m wireless and up to 28 m wired operation of UL1000, UL1000 Fab, UL3000 Fab, UL5000 and Modul1000 leak detectors
- More than 8 hours battery lifetime
- Full color, 3.5 in touch screen display
- Push-buttons for basic operation features
- Leak rate displayed in digits, chart mode or bargraph mode
- · Automatic or manual data recording
- Up to 24 hours storage of measured values
- Data copy via USB stick and download on PC
- · Adjustable alarm threshold setting
- Robust design IP42
- Easy substitution of previous remote control version (Ref. No. 200 99 022)



ITEM	PART NUMBER
RC1000C remote control, wired, including 4 m coiled cable	551-010
RC1000WL remote control, wireless, incl. wireless transmitter	551-015
Wireless transmitter for connection >2 leak detectors	551-020
Extension cable, 8 m for RC1000C	140 22



CONNECTION COMPONENTS

When connecting accessories (helium sniffer probe and calibrated leaks) to a vacuum leak detector, the following reducers and components may be necessary:

ORDERING INFORMATION

ITEM	PART NUMBER
PC software LeakWare	
DN 25/16 KF	211-281
DN 40/25 KF	211-283
DN 40/16 KF	211-282
Centering rings	
DN 16 KF	211-059
DN 25 KF	211-068
DN 40 KF	211-070
Clamping rings	
DN 16 KF	211-001
DN 25 KF	211-002
DN 40 KF	211-003

The following metal hoses are recommended to connect the leak detectors to systems:

NOMINAL WIDTH	LENGTH	PART NUMBER	
DN 16 KF	1.0 m	211-338	
DN 16 KF	0.5 m	211-336	
DN 25 KF	0.5 m	211-340	
DN 25 KF	1.0 m	211-342	
DN 40 KF	1.0 m	211-346	
DN 40 KF	0.5 m	211-344	

CALIBRATED TEST LEAKS WITH GAS RESERVOIR FOR VACUUM APPLICATIONS

TL7

Capillary leak with helium reservoir and manual valve. Leak rate range 10^{-7} mbar l/s. Connecting flange DN 10 KF.

TL8/TL9

Helium test leak with helium reservoir and manual valve. A special quartz bulb with a high helium permeation rate adjusts the constant gas flow. Connecting flange DN 10 KF.



ADVANTAGES

- Inured to pollution
- Metal-free flow reduction for low temperature dependence
- Inspection certificate (included) in accordance to DIN EN 10204:2004-3.1
- Highly accurate and reliable
- Determination of the nominal leak rate by comparison with a calibrated leak having a PTB certificate
- DAKKS certificate (optional) traceable to PTB

CALIBRATED LEAK WITH HELIUM RESERVOIR	LEAK RATE RANGE	PART NUMBER	
TL 7 with hand valve, DAKKS calibrated	10 ⁻⁷ mbar l/s	115 14	
TL 7 for UL200/UL1000/UL5000, Modul1000	10 ⁻⁷ mbar l/s	140 30	
TL 8	10 ⁻⁸ mbar l/s	165 57	
TL 8, DAKKS calibrated	10 ⁻⁸ mbar l/s	165 57DKD	
TL 9	10 ⁻⁹ mbar l/s	144 08	



TEST LEAKS WITH GAS RESERVOIR FOR VACUUM AND SNIFFER APPLICATIONS

TL3-5 AND TL4-6

Universal gas source for the fast insert in a variety of applications

Helium capillary leak for vacuum and sniffing applications. Adjustable leak rate in the range between 10^{-3} to 10^{-5} mbar l/s. Besides helium, which is included in delivery, the TL4-6 is also usable with different kind of gases.



TEST LEAK	LEAK RATE RANGE	PART NUMBER	
TL4-6, with helium gas reservoir	10 ⁻⁴ to 10 ⁻⁶ mbar l/s	155 80	
TL3-5, with helium gas reservoir	10 ⁻³ to 10 ⁻⁵ mbar l/s	155 81	

About INFICON

INFICON provides technology leadership and application expertise in areas such as gas analysis, leak detection, vacuum measurement and control, as well as the chemical analysis of air, soil, and water. Our products are used in a variety of applications and markets.

Production leak detectors from INFICON ensure quality in air conditioning, refrigeration and automotive manufacturing worldwide, and technicians rely on INFICON Service Tools to ensure that these products will remain free of leaks for years to come.

For more information about INFICON, its products and its global sales and service network, go to www.inficon.com.

We provide a global network of experts who offer fast and local applications and product support.





SEMICONDUCTOR
AND VACUUM
COATING



SAFETY AND ENERGY



COOLING, CLIMATE CONTROL AND AUTOMOTIVE



GENERAL VACUUM APPLICATIONS

